Tetrahedron: Asymmetry 19 (2008) 67-81

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Novel glycine like amino acids from glyco-α-aminonitriles as building blocks for peptide synthesis

Hélène Ducatel, Albert Nguyen Van Nhien and Denis Postel*

Laboratoire des Glucides, UMR 6219, Université de Picardie-Jules Verne, 33 rue Saint Leu, 80039 Amiens, France

Received 30 October 2007; accepted 30 November 2007

Available online 26 December 2007

Abstract—Our interest in the glycoaminocyanation reaction led us to apply this methodology to introduce amino acids on a monosaccharide using the N-terminal position. The GAAs described in this paper are characterized by having the amino and carboxylic acid functionalities on a disubstituted position of the saccharide backbone leading to α,α -disubstituted glycines. These new sugar amino acids showed a restricted conformation involving a spontaneous intramolecular cyclization between the C- and N-terminal positions during hydrolysis or hydrogenolysis to give the corresponding oxopiperazine. Tripeptide mimics were obtained by the introduction of an additional amino acid using one-pot conditions starting from these cyclic by-products under basic media. We demonstrated that these pseudo tripeptides are good candidates for extension of the peptidic scaffold and cyclization.

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1. Introduction

Among the natural products, amino acids and carbohydrates are two of the most potent compounds for biological interactions. Over the last decade, an increased interest in unnatural α-amino acids has been noted in the literature.1-5 Such compounds have been used to study enzymatic reaction mechanisms and as optically active starting materials for a variety of synthetic applications. Hybrids of sugars and amino acids (SAAs), also termed as glycosamino acids (GAAs), are molecules that combine the structural features of simple amino acids (amino and carboxylic acid functions) with those of simple carbohydrates (cyclic polyols, which may contain additional acetamido or amino functions). 1,6 The resulting hybrid is a highly substituted polyfunctionalized monomer, which can be used for the synthesis of compound libraries by means of combinatorial synthesis. 7,8 This class of conformationally restricted building block has been used extensively for the preparation of unnatural glycopeptides, 9-14 oligomer, and foldamers 15-19 or cyclic peptides and macrocycles, 20-22 among others. Their predisposition to induce novel secondary structures is well established. 21,23,24

Recently Martinková described a novel furanoid α-substituted amino acid as a potent β-turn mimic, applying a

[3,3]-sigmatropic rearrangement of an allylic thiocyanate.²⁵ Moreover, the synthesis of unnatural glycopeptides was extensively studied. In this case, the amino acid functionality was implemented on the anomeric position.

2. Results and discussion

In keeping with our earlier work, we have studied the scope and limitations of the aminocyanation reaction^{26–30} to elaborate glycopeptide mimics by introducing an α -amino acid segment onto a saccharide moiety such that the N-terminal group is directly linked to a sugar carbon atom (amino sugar–amino acid hybrid) (Fig. 1).

$$R_1O$$
 O OR_2 OR_2 OR_2

Figure 1. General structure of target glycoamino acids.

Thus, L- and D-amino acids were first protected by conversion into their methyl esters using classical conditions [(MeO)₂C(Me)₂; HCl; H₂O] and then stereoselectively coupled with uloses 1, 2, and 3 using our aminocyanation procedure, which employs Ti(OiPr)₄ as a mild and effective

^{*} Corresponding author. E-mail: denis.postel@sc.u-picardie.fr

Lewis acid (Scheme 1). $^{26-30}$ Relatively low yields of the α -substituted L-amino acid derivatives 5–10, 12, and 14 (15–31%) were obtained. In contrast, higher yields were afforded for the glycine derivatives 4, 11, and 13 (56%, 53%, and 78%, respectively) and of the phenylalanine derivative 15 (57%).

Scheme 1. Reagents and conditions: (i) Ti(OiPr)₄ (1.2 equiv), R₂OOC–CHR₁–NH₂·HCl, TEA (1.1 equiv), MeOH (24 h); (ii) TMSCN (1 equiv) (12 h).

Many attempts involving modifications in the equivalents of aminoacid, the nature and equivalents of Lewis acid [Ti(OiPr)4, TiCl4] and/or an excess of amino acids, the solvents (MeOH, CH₃CN, Et₂O, CH₂Cl₂) and an increasing temperature did not permit an improvement in the yield. D-Amino acids led to better reactivities (Fig. 2).

$$R_{2}$$

$$NC \xrightarrow{\frac{1}{2}} NC$$

$$R_{1}$$

$$(L- series) \qquad (D- series)$$

$$R_{2} = O \xrightarrow{NH} S-R_{1} = CH_{3} (18\%) \qquad 16-R_{1} = CH_{3} (33\%) \qquad 17-R_{1} = CH_{2}Ph (40\%)$$

$$R_{2} = CH_{2}OTrt \qquad 14-R_{1} = CH_{3} (31\%) \qquad 18-R_{1} = CH_{3} (58\%) \qquad 15-R_{1} = CH_{2}Ph (57\%) \qquad 19-R_{1} = CH_{2}Ph (62\%)$$

Figure 2.

Thus, D-alanine was introduced on uloses 1 and 2 in 33% and 58%, respectively (vs 18% and 31% in the L-series)

and D-phenylalanine in 40% and 62%, respectively (vs 30% and 40% in the L-series). These differences in the reactivity could be attributed to an enhancement of the steric constraint on the Ti-complexed transition state induced by the α - substituent for the L- versus the D-series (Fig. 3).

Figure 3.

To extend the peptidic scaffold, selective reduction of the CN group of compounds 4–15 with NaBH₄–CoCl₂ was effected.

In all cases, the derivatives were obtained, which cyclized spontaneously to the corresponding oxopiperazines 20-29 with good yield (Scheme 2). Removal of Co^{II} derivatives was achieved by filtration through a silica gel pad. Compound 20 was also obtained (82%) from t-butyl ester protected amino acid derivative 10 that is less prone to aminolysis (Scheme 2).

To avoid spontaneous intramolecular aminolysis aided by the formation of a stable piperazine ring, we chose to use the dipeptide glycylglycine instead of a monomeric amino acid. Thus, the corresponding glycopeptidonitrile 30 was obtained from 1 in 38% yield. Selective reduction of the cyano group of 30 was achieved in the same fashion as used for 4–15. Contrary to previous experiments, the Co^{II}– glycopeptide complex appeared to be relatively stable, such that filtration through a layer of silica gel was found to be inefficient in removing the cobalt moiety. However, extraction using aqueous HCl (5 M) resulted in cyclization to give piperazine 20 in low yield (34%). These results demonstrate the effective and selective reduction of the cyano group without affecting the carbonyl group and the capability of the subsequent amines to efficiently cyclize and to give the required piperazine derivative. A hypothesis for the high reactivity is the formation of a cobalt-amino acid complex involving the oxygen and nitrogen atoms of the same amino acid unit. Displacement of the peptide derivative from the complex by adding KCN followed by extraction into CHCl₃ led successfully to the amino glycopeptide 31 in 35% yield. Nevertheless, 31 gave piperazine 20 quantitatively by silica gel chromatography (Scheme 3).

To circumvent the oxopiperazine formation, the reduction step was carried out in the presence of an acylating agent (Boc₂O or Ac₂O) to quench the amino methyl ester as a carbamate or an amide. Under these conditions, compound 4 yielded the *N*-Boc and *N*-Ac compounds 32 and 33 in 54% and 45% yield, respectively. Oxopiperazine 20 was additionally formed in 33% yield using the acetylating conditions. Finally, the replacement of Boc₂O/Ac₂O by an

Scheme 2. Reagents and conditions: (a) CoCl₂·4H₂O (2 equiv), NaBH₄ (10 equiv), MeOH (30 min).

1
$$\xrightarrow{\text{a}}$$
 $\xrightarrow{\text{NC}}$ $\xrightarrow{\text{NC}}$

Scheme 3. Reagents and conditions: (a) (i) Ti(OiPr)₄ (1.2 equiv) MeOOC-Gly-Gly-NH₂, HCl (1.1 equiv), TEA (1.1 equiv), MeOH; (ii) TMSCN (1 equiv); (b) (i) CoCl₂·4H₂O (3 equiv), NaBH₄ (10 equiv), MeOH; (ii) HCl (0.5 M); (c) (i) CoCl₂·4H₂O (3 equiv), NaBH₄ (10 equiv), MeOH; (ii) KCN, H₂O; (d) silica gel chromatography.

amino acid anhydride such as L-glycine symmetrical anhydride [N-Z-Gly; DDC (0.5 equiv); CH₂Cl₂; 0 °C; 65%] gave the target compound 34 in modest yield (18%) together with oxopiperazine 20 (56%) (Scheme 4).

This poor result prompted us to explore the route to synthesize the target compounds starting from the oxopiperazine. Firstly, the hydrolysis of the spiro-ring was performed from 20 using aqueous NaOH (3 equiv) in refluxing dioxane/ H_2O mixture overnight. Acyclic sodium carboxylate 35 was formed exclusively from 20 in quantitative yield (Scheme 5).

Piperazines 21–25 were unreactive under the same conditions or using Ba(OH)₂, known to be efficient for the hydrolysis of spirohydantoin rings.²⁸ Surprisingly, acidic displacement (IRA 120) of 35 to get the corresponding carboxylic acid 36 yielded the starting oxopiperazine 20 (Scheme 5). This phenomenon was also observed when we realized the hydrolysis of 4 to 37 (89%) followed by a subsequent hydrogenation step using H₂–Pd/C. Spiro oxopiperazine 20 was formed in 59% and 83% yield, respectively, using AcOEt or MeOH as solvent (Scheme 6).

Scheme 5. Reagents and conditions: (a) NaOH (3 N) dioxane–H₂O, reflux (12 h); (b) IR 120 resin.

Because of his stability in basic media, carboxylate 35 has been exploited as an intermediate to introduce further amino acid units. When 20 was treated with NaOH (3 equiv) and *p*-nitrophenyl esters of amino acids (Gly; Ala; Leu; Phe), the tripeptide mimic compounds 38–41 were obtained in 42–56% yield. Starting from 38, methylated L-alanine was coupled using DCC to afford the pseudotetrapeptide 42 in 67% yield (Scheme 7).

Scheme 4. Reagents and conditions: (a) CoCl₂·4H₂O (2 equiv), Boc₂O, Ac₂O or (ZNH-Gly-CO)₂O (3 equiv), MeOH and then NaBH₄ (10 equiv).

Scheme 6. Reagents and conditions: (a) NaOH (1 M), dioxane (40 min); (b) H₂, Pd/C MeOH or AcOEt (12 h).

Expecting to benefit from the spontaneous cyclization between the N-terminal position and the methyl ester group previously observed in the formation of the oxopiperazine, we afforded the cleavage of the benzyloxycarbonyl protecting group. Hydrogenolysis of 42 followed by deprotection of the C-terminal position quantitatively gave 43, which cyclized using DPPA as a coupling agent to give the cyclic pseudotetrapeptide 44 in 56% yield (Scheme 8).

Removal of the isopropylidene groups in 38 and 42–44 under classical conditions (TFA/H₂O 9:1) gave pseudotripeptide 45, acyclic pseudo tetrapetide 46, 47 and cyclic tetrapeptide 48 in 92% to quantitative yields.

Scheme 8. Reagents and conditions: (a) (i) K_2CO_3 , MeOH, H_2O ; (ii) H_2 , Pd/C MeOH or AcOEt (12 h); (b) DPPA (1.2 equiv), TEA (2 equiv), DMF.

3. Conclusion

In conclusion, we have demonstrated that α -amido nitriles derived from sugar templates are key intermediates for accessing restricted disubstituted glycine like compounds. A series of L- and D-amino acids have been used to explore the scope and limits of the aminocyanation reaction. Furthermore, extension on the C- and N-terminal position was achieved to obtain acyclic and cyclic pseudotetrapeptide. Further works concerning the synthesis of cyclic peptides incorporating SAAs are currently in progress and will be reported in due course.

4. Experimental

Melting points were determined on a digital melting point apparatus (Electrothermal) and are uncorrected. Optical rotations were recorded in CHCl₃, H₂O with a digital polarimeter model 343 (Perkin Elmer) using a 1 mL cell. ¹H NMR and ¹³C NMR spectra were recorded in CDCl₃, MeOD-d₃, Me₂SO, D₂O (internal Me₄Si), respectively, at 300.13 MHz and at 75.47 MHz (Bruker Avance-300). TLC was performed on Silica F254 (Merck) and detection by UV light at 254 nm or by charring with phosphomolybdic acid–H₂SO₄ reagent. Column chromatography was effected on Silica Gel 60 (Merck, 230 mesh). Elemental analyses have been carried out in Madrid (IQOG, CSIC).

Scheme 7. Reagents and conditions: (a) NaOH (3 equiv), H₂O-dioxane, ZNH-gly-CO-O-Ph-NO₂ (1.2 equiv); (b) L-Ala-OMe (2 equiv), DCC (2 equiv), N-hydroxysuccinimide (2 equiv), DMF, MeCN -10 °C to ambient temperature (24 h).

¹³C NMR resonances have been assigned by using standard NMR (DEPT, COSY, HSQC) experiments. FTIR spectra were obtained on an AVATAR 320 neat using ATR and are reported in cm⁻¹. Mass spectral data were acquired on a WATERS Micromass ZQ spectrometer or a WATERS Micromass Q-TOFF spectrometer.

4.1. General procedure for esterification of amino acids

To a solution of amino acid (20 mmol) in 2,2-dimethoxy-propane was added concentrated HCl (20 mL) dropwise. The reaction mixture was stirred at room temperature overnight and then evaporated to dryness. To the residue was added a small amount of MeOH and $\rm Et_2O$ (250 mL). After one night at -4 °C, the crude was filtered to afford the methyl protected aminoacids as the corresponding hydrochloride salt.

4.2. General procedure for α-aminocyanation A

Ti(OiPr)₄ (1.2 equiv) was added to a solution of ulose derivative (1 equiv), H₃COOC–CHR–NH₂ (1.1 equiv) and triethylamine (1.1 equiv) in MeOH. The reaction mixture was stirred at room temperature for 5 h, and then TMSCN (1 equiv) was added and the reaction mixture stirred for 12 h. A few drops of water and EtOAc were added until oxidation of the titanium residue was complete. The solvent was evaporated to dryness and the crude product was purified by flash chromatography (EtOAc/hexane).

4.3. General procedure for oxopiperazine synthesis B

To a solution of compounds **20–25** (1 equiv) and CoCl₂·4H₂O (2 equiv) in MeOH was added NaBH₄ (10 equiv) portionwise. After stirring for 30 min, the reaction mixture was filtered through a silica pad until decolorization of the filtrate. The solvent was eliminated under vacuum and the crude was purified by flash chromatography (EtOAc/hexane).

4.4. 3-C-Cyano-3-deoxy-1,2:5,6-di-O-isopropylidene-3-[(methoxycarbonyl)methyl|amino|-α-D-allofuranose 4

Following General Method A, 1 (4.0 g, 16 mmol), MeO-OCCH₂NH₂ (2.2 g, 18 mmol), TEA (2.47 mL, 18 mmol), and TMSCN (2.15 mL, 16 mmol) in MeOH (33 mL) gave after flash chromatography (EtOAc/hexane, 2:8) compound 4 (3.17 g, 56%) as a colorless syrup: $[\alpha]_D^{25} = +30.8$ (c 1.20; CHCl₃); IR (ATR): v 2927, 1748, 1375, 1255, 1260, 1141, 1059 cm⁻¹; ¹H NMR (CDCl₃) δ 5.85 (d, 1H, H-1, $J_{1,2}$ 3.6 Hz), 4.66 (d, 1H, H-2), 4.30 (ddd, 1H, H-5, J_{5,6b} 6.1 Hz), 4.11 (dd, 1H, H-6b, J_{6a,6b} 9.0 Hz), 3.96 (dd, 1H, H-6a, $J_{5,6a}$ 4.0 Hz), 3.84 (d, 1H, H-4, $J_{5,4}$ 9.0 Hz), 3.70 (s, 3H, OCH₃), 3.58 (s, 2H, CH₂NH), 2.93 (s, 1H, NH), 1.50 (s, 3H, CH₃), 1.43 (s, 3H, CH₃), 1.31 (s, 3H, CH₃), 1.29 (s, 3H, CH₃); 13 C NMR (CDCl₃) δ 170.9 (C=O), 117.1 (CN), 114.1 (CH₃CCH₃), 110.3 (CH₃CCH₃), 104.4 (C-1), 82.5 (C-2), 80.8 (C-4), 75.0 (C-5), 68.0 (C-3), 67.6 (C-6), 52.1 (OCH₃), 46.5 (CH₂NH), 26.6 ($2 \times \text{CH}_3$), 26.5 (CH₃), 24.9 (CH₃); MS (ES) [M+Na]⁺ 379.16. Anal. Calcd for C₁₆H₂₄N₂O₇ (356.37 g/mol): C, 53.92; H, 6.79; N, 7.86. Found: C, 52.75; H, 6.24; N, 7.54.

4.5. 3-C-Cyano-3-deoxy-1,2:5,6-di-O-isopropylidene-3-[[(S)-1-(methoxycarbonyl)ethyl] amino]-α-D-allofuranose 5

Following General Method A, 1 (0.6 g, 2.32 mmol), L-MeOOCCH(CH₃)NH₂ (0.35 g, 2.51 mmol), TEA (0.36 mL, 2.50 mmol), and TMSCN (0.31 mL, 2.32 mmol) in MeOH (5 mL) gave after flash chromatography (EtOAc/ hexane, 2:8) compound 5 (0.10 g, 18%) as a colorless syrup: $[\alpha]_{D}^{25} = +8.8 (c \ 1.09; CHCl_3); IR (ATR): v \ 2988, 2901, 1740, 1375, 1255, 1216, 1166, 1075, 1045 cm⁻¹; ¹H NMR$ (CDCl₃) δ 5.83 (d, 1H, H-1, $J_{1,2}$ 3.6 Hz), 4.71 (d, 1H, H-2), 4.28 (ddd, 1H, H-5, J_{5.6b} 6.3 Hz), 4.10 (dd, 1H, H-6b, $J_{6a.6b}$ 8.9 Hz), 3.96 (dd, 1H, H-6a, $J_{5,6a}$ 4.6 Hz), 3.81 (d, 1H, H-4, $J_{5,4}$ 8.1Hz), 3.77 (m, 1H, CH_(ala)), 3.67 (s, 3H, OCH₃), 2.50 (s, 1H, NH), 1.49 (s, 3H, CH₃), 1.40 (s, 3H, CH₃), 1.34 (d, 3H, CH_{3(ala)}, $J_{\text{H,CH}_3(ala)}$ 7.0 Hz), 1.31 (s, 3H, CH₃), 1.29 (s, 3H, CH₃); ¹³C NMR (CDC1₃) δ 174.8 (C=O), 117.2 (CN), 113.5 (CH₃CCH₃), 109.8 (CH₃CCH₃), 104.0 (C-1), 82.6 (C-2), 81.6 (C-4), 74.6 (C-5), 67.1 (C-6), 66.8 (C-3), 53.6 (CHNH), 51.9 (OCH₃), 26.4 (CH₃), 26.3 (CH₃), 26.2 (CH₃), 24.8 (CH₃), 19.0 (CH_{3(ala)}); HRMS: calcd [M+Na]⁺ 393.1638; found, 393.1634. Anal. Calcd for C₁₇H₂₆N₂O₇ (370.40 g/mol): C, 55.13; H, 7.08; N, 7.56. Found: C, 55.42; H, 6.95; N, 7.64.

4.6. 3-*C*-Cyano-3-deoxy-1,2:5,6-di-*O*-isopropylidene-3-[[(*S*)-1-(methoxycarbonyl)-3-methyl butyl]amino]-α-D-allofuranose 6

Following General Method A, 1 (1.06 g, 4.11 mmol), L-MeOOCCH[CH(CH₃)₂]NH₂ (0.89 g, 4.93 mmol), TEA (0.69 mL, 4.93 mmol), and TMSCN (0.55 mL, 4.11 mmol) in MeOH (8 mL) gave after flash chromatography (EtOAc/ hexane, 2:8) compound 6 (0.34 g, 20%) as a colorless syrup; $[\alpha]_{D}^{20} = -2.0 (c 1.00, CHCl_3); IR (ATR): v 2987, 2955, 1738, 1374, 1253, 1216, 1166, 1075, 1028 cm⁻¹; ¹H NMR$ (CDCl₃) δ 5.89 (d, 1H, H-1, $J_{1,2}$ 3.5 Hz), 4.73 (d, 1H, H-2), 4.35 (ddd, 1H, H-5, J_{5,6b} 6.2 Hz), 4.2 (dd, 1H, H-6b, $J_{6a,6b}$ 8.8 Hz), 3.98 (dd, 1H, H-6a, $J_{5,6a}$ 5.5 Hz), 3.93 (d, 1H, H-4, J_{5,4} 7.9 Hz), 3.76 (s, 3H, OCH₃), 3.74 (m, 1H, CHNH), 2.59 (d, 1H, NH, J_{NH,CH} 5.5 Hz), 1.68 (m, 1H, CH), 1.60 (d, 2H, CH₂ J_{CH,CH₂} 7.1 Hz), 1.56 (s, 3H, CH₃), 1.45 (s, 3H, CH₃), 1.38 (s, 3H, CH₃), 1.35 (s, 3H, CH₃), 0.98 (d, 3H, CH₃, $J_{\text{CH,CH}_3}$ 1.3 Hz), 0.96 (d, 3H, CH₃ $J_{\text{CH,CH}_3}$ 1.3 Hz); ¹³C NMR (CDCl₃) δ 175.2 (C=O), 117.6 (CN), 114.3 (CH₃CCH₃), 110.5 (CH₃CCH₃), 104.8 (C-1), 83 (C-2), 81.7 (C-4), 75.2 (C-5), 68.7 (C-3), 67.9 (C-6), 57.8 (CHNH), 52.4 (OCH₃), 42.6 (CH₂), 26.8 $(3 \times CH_3)$, 25.5 (CH₃), 25.0 (CH), 23.2 (CH₃CH), 22.6 (CH₃CH); HRMS: Calcd. $[M+Na]^+$ 435.2107; found, 435.2092. Anal. Calcd for $C_{20}H_{32}N_2O_7$ (412.22 g/mol): C, 58.24; H, 7.82; N, 6.79. Found: C, 58.10; H, 7.57; N, 6.71.

4.7. 3-*C*-Cyano-3-deoxy-1,2:5,6-di-*O*-isopropylidene-3-[[(*S*)-1-(methoxycarbonyl)-3-methyl thio-propyl]amino]- α -D-allofuranose 7

Following General Method A, 1 (1.06 g, 4.11 mmol), L-MeOOCH(CH₂SCH₃)NH₂ (0.98 g, 4.93 mmol), TEA (0.69 mL, 4.93 mmol), and TMSCN (0.55 mL, 4.11 mmol) in MeOH (8 mL) gave after flash chromatography (EtOAc/hexane, 2:8) compound 7 (0.28 g, 16%) as a colorless syrup;

 $[\alpha]_{D}^{20} = +8.0 (c 1.60, CHCl_3); IR (ATR): v 2988, 2936, 1739,$ 1375, 1253, 1217, 1165, 1076, 1028 cm⁻¹; ¹H NMR (CDCl₃) δ 5.90 (d, 1H, H-1, $J_{1,2}$ 3.7 Hz), 4.77 (d, 1H, H-2), 4.37 (ddd, 1H, H-5, J_{5,6b} 6.2 Hz), 4.19 (dd, 1H, H-6b, $J_{6a,6b}$ 8.8 Hz), 4.01 (dd, 1H, H-6a, $J_{5,6a}$ 5.4 Hz), 3.84 (m, 2H, CH, H-4, J_{5.4} 7.4 Hz), 3.76 (s, 3H, OCH₃), 2.6 (m, 3H, NH, CH₂S), 2.11 (s, 3H, SCH₃), 2.09 (m, 1H, H-a), 1.92 (m, 1H, H-b (CH-CH_{2(a,b)})), 1.55 (s, 3H, CH₃), 1.46 (s, 3H, CH₃), 1.39 (s, 3H, CH₃), 1.36 (s, 3H, CH₃); ¹³C NMR (CDCl₃) δ 174.7 (C=O), 117.6 (CN), 114.2 (CH₃CCH₃), 110.5 (CH₃CCH₃), 104.6 (C-1), 83.1 (C-2), 82.4 (C-4), 75.0 (C-5), 67.8 (C-3), 67.6 (C-6), 58.0 (CH), 52.6 (OCH₃), 33.2 (CH₂), 30.5 (CH₂SH), 27.1 (CH₃), 27.0 (CH₃), 26.8 (CH), 25.5 (CH₃CH), 15.8 (SCH₃); HRMS: calcd [M+Na]⁺ 453.1671; found, 435.1657. Anal. Calcd for C₁₉H₃₀N₂O₇S (430.18 g/mol): C, 53.01; H, 7.02; N, 6.51; S, 7.45. Found: C, 54.15; H, 7.03; N, 7.24; S, 7.80.

4.8. 3-*C*-Cyano-3-deoxy-1,2:5,6-di-*O*-isopropylidene-3-[[(*S*)-(1,3)-di-(methoxycarbonyl)propyl]amino]-α-D-allofuranose 8

Following General Method A, 1 (1.12 g, 4.34 mmol), L-MeOOCH(CH₂CH₂COOMe)NH₂ (1.10 g, 5.21 mmol), TEA (0.73 mL, 5.21 mmol), and TMSCN (0.58 mL, 4.34 mmol) in MeOH (8 mL) gave after flash chromatography (EtOAc/hexane, 2:8) compound **8** (0.29 g, 15%) as a colorless syrup; $[\alpha]_D^{20} = +22.0$ (c 1.55, CHCl₃); IR (ATR): ν 2989, 2937, 1734, 1376, 1260, 1213, 1165, 1065, 1042 cm⁻¹; H NMR (CDCl₃) δ 5.89 (d, 1H, H-1, $J_{1,2}$ 3.7 Hz), 4.76 (d, 1H, H-2), 4.35 (ddd, 1H, H-5, $J_{5,6b}$ 6.3 Hz), 4.19 (dd, 1H, H-6b, $J_{6a,6b}$ 8.7 Hz), 4.00 (dd, 1H, H-6a, $J_{5,6a}$ 5.5 Hz), 3.83 (d, 1H, H-4, $J_{5,4}$ 7.5 Hz), 3.75 (m, 4H, OCH₃, CH), 3.69 (s, 3H, OCH₃), 2.58 (d, 1H, NH, $J_{NH,CH}$ 8.5 Hz), 2.48 (m, 2H, CH_2), 2.11 (m, 1H, $H'(CH_2CO)$), 1.96 (m, 1H, $H''(CH_2CO)$), 1.55 (s, 3H, CH₃), 1.46 (s, 3H, CH₃), 1.39 (s, 3H, CH₃,), 1.36 (s, 3H, CH_3);¹³C NMR (CDCl₃) δ 174.7 (C=O), 173.6 (C=O), 117.5 (CN), 114.2 (CH₃CCH₃), 110.5 (CH₃CCH₃), 104.5 (C-1), 83.1 (C-2), 82.6 (C-4), 75.0 (C-5), 67.6 (C-3, C-6), 58.1 (CH), 52.6 (OCH₃), 52.1 (OCH₃), 30.5 (CH₂), 28.7 (CH₂CO), 27.1 (CH₃), 26.9 (CH₃), 26.8 (CH₃), 25.5 (CH_3) ; HRMS: calcd $[M+Na]^+$ 465.1849; found, 465.1845. Anal. Calcd for $\bar{C}_{20}H_{30}\bar{N}_2O_9$ (442.20 g/mol): C, 54.29; H, 6.83; N, 6.33. Found: C, 54.15; H, 6.75; N, 6.17.

4.9. 3-C-Cyano-3-deoxy-1,2:5,6-di-O-isopropylidene-3-[[(S)-1-(methoxycarbonyl)-2-phenylethyl]amino]- α -D-allofuranose 9

Following General Method A, 1 (1.02 g, 3.95 mmol), L-MeOOCH(CH₂Ph)NH₂ (1.02 g, 4.74 mmol), TEA (0.67 mL, 4.74 mmol), and TMSCN (0.53 mL, 3.95 mmol) in MeOH (8 mL) gave after flash chromatography (EtOAc/hexane, 2:8) compound 9 (0.52 g, 30%) as a colorless syrup; [α]_D²⁰ = +16 (c 0.21, CHCl₃); IR (ATR): v 2991, 2901, 1739, 1374, 1251, 1215, 1166, 1079, 1027 cm⁻¹; ¹H NMR (CDCl₃) δ 7.29 (m, 5H, Ph), 5.86 (d, 1H, H-1, $J_{1,2}$ 3.6 Hz), 4.71 (d, 1H, H-2), 4.22 (ddd, 1H, H-5, $J_{H5,H6a}$ 6.3 Hz), 4.11 (dd, 1H, H-6a, $J_{H6a,H6b}$ 8.7 Hz), 4.04 (ddd, 1H, CH, $J_{CH,Ha}$ 5.9 Hz), 3.91 (dd, 1H, H-6b, $J_{5,6a}$ 5.2 Hz), 3.88 (d, 1H, H-4, $J_{5,4}$ 8.2 Hz), 3.70 (s, 3H, OCH₃), 3.14 (d, 1H, H-a, $J_{Ha,Hb}$ 13.9 Hz), 3.05 (d, 1H,

H-b, $J_{\text{Hb,CH}}$ 8.2 Hz), 2.72 (1H, NH, $J_{\text{NH,CH}}$ 4.9 Hz), 1.54 (s, 3H, CH₃), 1.32 (s, 3H, CH₃), 1.31 (s, 3H, CH₃), 1.24 (s, 3H, CH₃); ¹³C NMR (CDCl₃) δ 174.1 (C=O), 136.0 (Cq), 129.8, 129.0, 127.5 (5C, Ph), 117.4 (CN), 114.3 (CH₃CCH₃), 110.5 (CH₃CCH₃), 104.8 (C-1), 83.0 (C-2), 81.8 (C-4), 75.0 (C-5), 68.7 (C-3), 67.9 (C-6), 60.1 (CH), 52.5 (OCH₃), 39.2 (CH₂), 26.7 (CH₃), 26.9 (CH₃), 26.8 (CH₃), 25.3 (CH₃); MS (ES) [M+Na]⁺ 469.4; [M+K]⁺ 485.3, [2M+Na]⁺ 915.4. Anal. Calcd for C₂₃H₃₀N₂O₇ (446.21 g/mol): C, 61.87; H, 6.77; N, 6.27. Found: C, 61.59; H, 6.56; N, 6.01.

4.10. 3-C-Cyano-3-deoxy-1,2:5,6-di-O-isopropylidene-3-[[(tert-butoxycarbonyl)methyl]amino]-α-D-allofuranose 10

Following General Method A, 1 (0.50 g, 1.94 mmol), LtBuOOCCH₂NH₂ (0.39 g, 2.15 mmol), TEA (0.30 mL, 2.13 mmol), and TMSCN (0.26 mL, 1.90 mmol) in MeOH (5 mL) gave after flash chromatography (EtOAc/hexane, 1:9) compound **10** (0.27 g, 35%) as a colorless syrup; $[\alpha]_{D}^{28} = +18.7$ (c 0.33, CHCl₃); IR (ATR): v 2988, 1736, 1372, 1246, 1160, 1077, 1041, 1002, 839 cm⁻¹; ¹H NMR (CDCl₃) δ 5.90 (d, 1H, H-1, $J_{1,2}$ 3.6 Hz), 4.72 (d, 1H, H-2), 4.31 (ddd, 1H, H-5, J_{5-6b} 6.0 Hz), 4.20 (dd, 1H, H-6b, J_{6b-6a} 9.0 Hz), 4.00 (dd, 1H, H6a, J_{6a-5} 4.0 Hz), 3.91 (d, 1H, H-4, J₄₋₅ 9.5 Hz), 3.50 (d, 2H, CH₂, J_{CH₂,NH} 5.8 Hz), 2.90 (t, 1H, NH), 1.54 (s, 3H, CH₃), 1.45 (s, 9H, t-Bu), 1.46 (s, 3H, CH₃), 1.35 (s, 3H, CH₃), 1.32 (s, 3H, CH₃); ¹³C NMR (CDCl₃) δ 169.7 (C=O), 117.7 (CN), 114.5 (CH₃CCH₃), 110.8 (CH₃CCH₃), 104.8 (C-1), 83.1 (C-2), 82.3 (Cq t-Bu), 81.3 (C-4), 75.4 (C-5), 68.6 (C-3), 68.0 (C-6), 47.9 (CH₂NH), 28.4 (4C, CH₃, $3 \times \text{CH}_{3(t-\text{Bu})}$), 27.1 (CH_3) , 26.9 (CH_3) , 25.4 (CH_3) ; HRMS: calcd $[M+Na]^+$ 421.1951; found, 421.1967. Anal. Calcd for C₁₉H₃₀N₂O₇ (398.21 g/mol): C, 57.27; H, 7.59; N, 7.03. Found: C, 56.98; H, 7.45; N, 7.21.

4.11. 5-*O*-Benzyl-3-*C*-cyano-3-deoxy-1,2-*O*-isopropylidene-3-[(methoxycarbonyl)methyl|amino]-α-p-ribofuranose 11

Following General Method A, 3 (5.81 g, 20 mmol), L-MeO-OCCH₂NH₂ (2.87 g, 20 mmol), TEA (7.50 mL, 20 mmol), and TMSCN (2.80 mL, 20 mmol) in MeOH (45 mL) gave after flash chromatography (EtOAc/hexane, 1:9) compound 11 (4.93 g, 63%) as a colorless syrup; $\left[\alpha\right]_D^{29} = +29.6$ (c 0.63, CHCl₃); IR (ATR): v 2989, 2868, 1742, 1376, 1255, 1217, 1165, 1097, 1026 cm⁻¹; ¹H NMR (CDCl₃) δ 7.33 (m, 5H, Ph), 5.91 (d, 1H, H-1, $J_{1,2}$ 3.7 Hz), 4.71 (d, 1H, H-2), 4.58 (s, 2H, $CH_2(Bn)$), 4.16 (t, 1H, H-4, $J_{4,5}$ 6.1 Hz), 3.86 (dd, 2H, H-a (NHCH_{2(a,b)}), H-5a, $J_{H5a,H5b}$ 9.3Hz), 3.62 (s, 3H, OCH₃), 3.60 (dd, 2H, H-5b, H-b, $J_{\text{Ha,Hb}}$ 5.9Hz), 2.70 (t, 1H, NH, $J_{\text{NH,CH}}$ 6.3 Hz), 1.53 (s, 3H, CH₃), 1.26 (s, 3H, CH₃); 13 C NMR (CDCl₃) δ 173.3 (C=O), 137.7 (Cq), 128.8–128.2 (5C, Ph), 117.3 (CN), 114.1 (CH₃CCH₃), 104.8 (C-1), 82.0 (C-4), 79.7 (C-2), 74.2 (CH_{2(Bn)}), 69.4 (C-5), 67.7 (C-3), 52.4 (OCH₃), 47.2 (CH_2) , 27.0 (CH_3) , 26.7 (CH_3) ; HRMS: calcd $[M+Na]^+$ 399.1532; found, 399.1525. Anal. Calcd for C₁₉H₂₄N₂O₆ (376.16 g/mol): C, 60.73; H, 6.43; N, 7.44. Found: C, 60.74; H, 6.27; N, 7.19.

4.12. 5-*O*-Benzyl-3-*C*-cyano-3-deoxy-1,2-*O*-isopropylidene-3-[(S)-1- (methoxycarbonyl)-3-methylbutyl]amino]- α -D-ribofuranose 12

Following General Method A, 3 (3.0 g, 10 mmol), L-MeO-OCCH(CH₂-*i*Pr)NH₂ (2.94 g, 20 mmol), TEA (2.27 mL, 20 mmol), and TMSCN (1.45 mL, 10 mmol) in MeOH (25 mL) gave after flash chromatography (EtOAc/hexane, 1:9) compound **12** (0.92 g, 20%) as a colorless syrup; $|\alpha|_{\rm D}^{20} = -11.0$ (c 1.80, CHCl₃); IR (ATR): v 2954, 2872, 1739, 1376, 1255, 1216, 1165, 1101, 1028, 740, 699 cm⁻¹; ¹H NMR (CDCl₃) δ 7.33 (m, 5H, Ph), 5.94 (d, 1H, H-1, $J_{1,2}$ 3.7 Hz), 4.70 (d, 1H, H-2), 4.65 (d, 1H, H'(Bn), $J_{H'H''}$ 11.8 Hz), 4.57 (d, 1H, H"(Bn)), 4.08 (t, 1H, H-4, $J_{4.5}$ 5.5 Hz), $3.86 \text{ (d, 2H, } 2 \times \text{H-5)}$, $3.70 \text{ (s, 3H, OCH}_3$), 3.61(m, 1H, CHNH), 2.43 (d, 1H, NH, J_{NH,CH} 7.9 Hz), 1.64 (m, 1H, CH), 1.55 (s, 3H, CH₃), 1.45 (m, 2H, CH₂), 1.36 (s, 3H, CH₃), 0.88 (d, 6H, $2 \times \text{CH}_3 J_{\text{CH,CH}_3}$ 6.6 Hz); ^{13}C NMR (CDCl₃) δ 175.5 (C=O), 138.7 (Cq), 128.8, 128.3, 128.3 (5C, Ph), 117.3 (CN), 113.9 (CH₃CCH₃), 104.8 (C-1), 82.2 (C-2), 80.6 (C-4), 74.3 (CH_{2(Bn)}), 69.6 (C-5), 67.4 (C-3), 57.5 (CHNH), 52.4 (OMe), 42.9 (CH₂), 27.1 (CH₃), 26.8 (CH₃), 24.9 (CH), 23.9 (CH₃CH), 22.3 (CH_3CH) ; HRMS: calcd $[M+Na]^+$ 455.2158; found, 455.2162.

4.13. 3-C-Cyano-3-deoxy-1,2-O-isopropylidene-3-[[(methoxycarbonyl)methyl]amino]-5-O-trityl-α-D-ribofuranose 13

Following General Method A, 2 (2.0 g, 4.65 mmol), L-MeOOCCH₂NH₂ (0.63 g, 5.12 mmol), TEA (0.72 mL, 5.11 mmol), and TMSCN (0.62 mL, 4.65 mmol) in MeOH (16 mL) gave after flash chromatography (EtOAc/hexane, 2:8) compound 13 (1.91 g, 78%) as a colorless syrup; $[\alpha]_{D}^{25} = +20.6$ (c 1.00, CHCl₃); IR (ATR): v 2987, 1751, $14\overline{4}9$, 1376, 1218, 1162, 1085, 1030, 761, 748, 704 cm⁻¹; ¹H NMR (CDCl₃) δ 7.56–7.34 (m, 15H, Ph, H trityl), 5.94 (d, 1H, H-1, J_{1,2} 3.7 Hz), 4.76 (d, 1H, H-2), 4.13 (dd, 1H, H-4, $J_{4,5a}$ 5.5 Hz), 3.80 (dd, 1H, H-5b, $J_{4,5b}$ 7.0 Hz), 3.74 (s, 3H, OCH₃), 3.68 (s, 2H, C H_2 NH), 3.56 (dd, 1H, H-5a, $J_{5a,5b}$ 10.1 Hz), 2.83 (t, 1H, NH $J_{\text{NH-CH}_2\text{NH}}$ 5.9 Hz), 1.62 (s, 3H, CH₃), 1.38 (s, 3H, CH₃); ¹³C NMR (CDCl₃) δ 170.4 (C=O), 143.1 (3C, C_{ipso}), 128.5, 127.8, 127.1 (15C, trityl), 116.7 (CN), 113.5 (CH₃CCH₃), 104.1 (C-1), 87.7 (Cq Ph₃), 81.7 (C-2), 79.2 (C-4), 67.3 (C-3), 63.1 (C-5), 51.8 (OCH_3) , 46.7 (CHNH), 26.4 (CH₃), 26.3 (CH₃); MS (ES) $[M+Na]^+$ 551.4.

4.14. 3-*C*-Cyano-3-deoxy-1,2-*O*-isopropylidene-3-[[(S)-1-(methoxycarbonyl)ethyl]amino]-5-*O*-trityl-α-D-ribofuranose 14

Following General Method A, **2** (0.88 g, 2.05 mmol), L-MeOOCCH(CH₃)NH₂ (0.57 g, 4.08 mmol), TEA (0.50 mL, 3.45 mmol), and TMSCN (0.27 mL, 2.05 mmol) in MeOH (7 mL) gave after flash chromatography (EtOAc/hexane, 1.5:8.5) compound **14** (0.35 g, 31%) as a colorless solid; mp = 133–135 °C; $[\alpha]_D^{25} = -24.9$ (*c* 1.18, CHCl₃); ¹H NMR (CDCl₃) δ 7.51–7.32 (m, 15H, Ph, H trityl), 5.91 (d, 1H, H-1, $J_{1,2}$ 3.7 Hz), 4.72 (d, 1H, H-2), 4.00

(dd, 1H, H-4, $J_{4,5a} = J_{4,5b}$ 5.7 Hz), 3.74 (s, 4H, OCH₃, CHNH), 3.69 (dd, 1H, H-5a), 3.48 (dd, 1H, H-5b, $J_{5a,5b}$ 10.3 Hz), 2.58 (d, 1H, NH $J_{NH,CH(ala)}$ 5.5 Hz), 1.61 (s, 3H, CH₃), 1.37 (s, 3H, CH₃), 1.33 (d, 1H, CH_{3(ala)} $J_{CH,CH_3(ala)}$ 7.0 Hz); ¹³C NMR (CDCl₃) δ 174.9 (C=O), 143.3 (3C, C_{ipso}), 128.6, 127.9, 127.2 (15C, trityl), 116.9 (CN), 113.4 (CH₃CCH₃), 104.1 (C-1), 87.6 (Cq Ph₃), 81.8 (C-2), 80.0 (C-4), 66.9 (C-3), 63.0 (C-5), 53.9 (CHNH), 52.1 (OMe), 26.6 (CH₃), 26.4 (CH₃), 19.5 (1C, CH_{3(ala)}).

4.15. 3-C-Cyano-3-deoxy-1,2-O-isopropylidene-3-[[(S)-1-(methoxycarbonyl)-2-phenylethyl]amino]-5-O-trityl- α -D-ribofuranose 15

Following General Method A, 2 (0.88 g, 2.05 mmol), L-(0.57 g,4.08 mmol). MeOOCCH(CH₃)NH₂ TEA (0.50 mL, 3.45 mmol), and TMSCN (0.27 mL, 2.05 mmol) in MeOH (7 mL) gave after flash chromatography (EtOAc/ hexane, 1.5:8.5) compound **15** (0.35 g, 31%) as a colorless syrup; $[\alpha]_D^{20} = +32.0$ (*c* 0.21, CHCl₃); IR (ATR): *v* 2988, 1741, 1491, 1449, 1377, 1218, 1164, 1078, 1056, 875, 737, 703 cm⁻¹; ¹H NMR (CDCl₃) δ 7.49–7.03 (m, 20H, Ph_(ala), H trityl), 5.91 (d, 1H, H-1, J_{1,2} 3.7 Hz), 4.65 (d, 1H, H-2), 3.88 (dd, 1H, H-4, $J_{4,5a}$ 5.8 Hz), 3.80 (m, 1H, CH, J_{CH,CH_2} 6.9 Hz), 3.67 (s, 3H, OCH₃), 3.65 (dd, 1H, H-5a), 3.42 (dd, 6.9 Hz), 5.07 (8, 5H, OC113), 5.05 (dd, 111, 11 5a), 5.12 (dd, 114, H-5b, $J_{4,5b}$ 4.8 Hz, $J_{5a,5b}$ 10.5 Hz), 2.96 (dd, 1H, H-a, CH_{2(Ph-ala)}) J_{Ha-Hb} 13.6 Hz), 2.90 (dd, 1H, H-b (CH_{2(Ph-ala)})), 2.50 (d, 1H, NH $J_{NH,CH(Ph-ala)}$ 7.4 Hz), 1.57 (s, 3H, CH₃), 1.35 (s, 3H, CH₃); ¹³C NMR (CDCl₃) δ 174.0 (C=O), 143.8 $(3 \times Cq)$, 136.5 (Cq), 131.3–127.2 (20C, trityl, Ph_(ala)), 117.2 (CN), 113.8 (CH₃CCH₃), 104.6 (C-1), 88.1 (\vec{Cq} \vec{Ph}_3), 82.1 (C-2), 80.5 (C-4), 67.5 (C-3), 63.8 (C-5), 60.2 (CH), 52.4 (OMe), 40.2 (CH₂), 27.0 (CH_3) , 26.8 (CH_3) ; MS (ES) $[M+Na]^+$ 641.3.

4.16. 3-C-Cyano-3-deoxy-1,2:5,6-di-O-isopropylidene-3-[[(R)-1-(methoxycarbonyl)ethyl]amino]-α-D-allofuranose 16

Following General Method A, 1 (1.07 g, 4.13 mmol), D-MeOOCCH(CH₃)NH₂ (0.87 g,4.95 mmol), (0.87 mL, 4.95 mmol), and TMSCN (0.55 mL, 4.13 mmol) in MeOH (10 mL) gave after flash chromatography (EtOAc/hexane, 1.5:8.5) compound **16** (0.49 g, 33%) as a colorless syrup; $[\alpha]_D^{20} = +30$ (c 0.26, CHCl₃); IR (ATR): v 2989, 2929, 1740, 1375, 1255, 1216, 1167, 1072, 1036 cm⁻¹; ¹H NMR (CDCl₃) δ 5.81 (d, 1H, H-1, $J_{1,2}$ 3.6 Hz), 4.75 (d, 1H, H-2), 4.25 (ddd, 1H, H-5, $J_{5,6a}$ 6.1 Hz), 4.09 (dd, 1H, H-6a, $J_{6a,6b}$ 9.0 Hz), 3.92 (dd, 1H, H-6b, $J_{5,6b}$ 4.2 Hz), 3.80 (d, 1H, H-4, $J_{5,4}$ 9.0 Hz), 3.69 (s, 3H, OCH₃), 3.55 (m, 1H, CH_(ala)), 3.09 (s, 1H, NH), 1.48 (s, 3H, CH₃), 1.39 (s, 3H, CH₃), 1.29 (d, 3H, CH_{3(ala)}, $J_{\rm H,CH_3}$ 7.2 Hz), 1.28 (s, 6H, 2 × CH₃); ¹³C NMR (CDCl₃) δ 175.1 (C=O), 117.7 (CN), 114.3 (CH₃CCH₃), 110.6 (CH₃CCH₃), 104.8 (C-1), 83.1 (C-2), 81.4 (C-4), 75.3 (C-5), 68.0 (C-6), 67.9 (C-3), 53.8 (CHNH), 52.4 (OCH₃), 27.0 (CH₃), 26.9 (CH₃), 26.8 (CH₃), 25.3 (CH₃), 20.4 $(CH_{3(ala)});$ HRMS: calcd $[M+Na]^+$ 393.1638; found, 393.1640. Anal. Calcd for $C_{17}H_{26}N_2O_7$ (370.40 g/mol): C, 55.13; H, 7.08; N, 7.56. Found: C, 54.98; H, 6.99; N, 7.45.

4.17. 3-*C*-Cyano-3-deoxy-1,2:5,6-di-*O*-isopropylidene-3-[(R)-1-(methoxycarbonyl)-2-phenylethyl]amino]- α -D-allofuranose 17

Following General Method A, 1 (1.00 g, 3.87 mmol), D- $MeOOCCH(CH_2Ph)NH_2$ (1.00 g, 4.64 mmol), (0.65 mL, 4.64 mmol), and TMSCN (0.52 mL, 3.87 mmol) in MeOH (10 mL) gave after flash chromatography (EtOAc/hexane, 2:8) compound 17 (0.69 g, 40%) as a colorless syrup; $[\alpha]_D^{20} = -36.6$ (*c* 0.50, CHCl₃); IR (ATR): *v* 2991, 2901, 1740, 1374, 1251, 1215, 1167, 1078, 1032 cm^{-1} ; ¹H NMR (CDCl₃) δ 7.20 (m, 5H, Ph), 5.90 (d, 1H, H-1, $J_{1,2}$ 3.7 Hz), 4.75 (d, 1H, H-2), 4.35 (ddd, 1H, H-5, $J_{5,6a}$ 6.2 Hz), 4.13 (dd, 1H, H-6a, $J_{6a,6b}$ 9.1 Hz), 4.03 (dd, 1H, H-6b, $J_{5,6a}$ 3.7 Hz), 3.82 (d, 1H, H-4, $J_{5,4}$ 9.3 Hz), 3.80 (m, 1H, CH), 3.73 (s, 3H, OCH₃), 3.02 (d, 1H, NH, $J_{\text{NH,CH}}$ 6.5 Hz), 2.98 (d, 2H, CH₂, $J_{\text{CH,CH}_2}$ 8.5 Hz), 1.47 (s, 3H, CH₃), 1.40 (s, 3H, CH₃), 1.35 (s, 3H, CH₃), 1.29 (s, 3H, CH₃); 13 C NMR (CDCl₃) δ 174.1 (C=O), 137.1 (Cq), 128.9, 128.7, 127.0 (Ph), 118.1 (CN), 114.3 (CH₃CCH₃), 110.0 (CH₃CCH₃), 104.0 (C-1), 83.0 (C-2), 81.0 (C-4), 75.0 (C-5), 67.0 (C-6), 67.0 (C-3), 59.0 (CH), 52.4 (OCH₃), 40.7 (CH₂), 27.3 (CH₃), 27.1 (CH₃), 26.8 (CH₃), 25.3 (CH₃); MS (ES) [M+Na]⁺ 469.4; $[M+K]^+$ 485.4. Anal. Calcd for $C_{23}H_{30}N_2O_7$ (446.21 g/ mol): C, 61.87; H, 6.77; N, 6.27. Found: C, 61.59; H, 6.48; N, 6.30.

4.18. 3-C-Cyano-3-deoxy-1,2-O-isopropylidene-3-[(R)-1-(methoxycarbonyl)ethyl]amino]-5-O-trityl- α -D-ribofuranose 18

Following General Method A, 2a (0.87 g, 2.01 mmol), D-MeOOCCH(CH₃)NH₂ (0.34 g,2.42 mmol), (0.34 mL, 2.42 mmol), and TMSCN (0.29 mL, 2.01 mmol) in MeOH (8 mL) gave after flash chromatography (EtOAc/ hexane, 1.5:8.5) compound **18** (0.64 g, 58%) as a colorless syrup; $[\alpha]_D^{20} = +36.2$ (c 0.50, CHCl₃); IR (ATR): v 2989, 1741, 1491, 1449, 1376, 1218, 1168, 1079, 1012, 737, 706 cm⁻¹; ¹H NMR (CDCl₃) δ 7.54–7.29 (m, 15H, Ph, H trityl), 5.89 (d, 1H, H-1, $J_{1,2}$ 3.7 Hz), 4.89 (d, 1H, H-2), 4.12 (dd, 1H, H-4, J_{4,5a} 4.9 Hz), 3.74 (dd, 1H, H-5a), 3.70 (s, 3H, OCH₃), 3.63 (m, 1H, CH), 3.53 (dd, 1H, H-5b, $J_{4,5b}$ 8.4 Hz, $J_{5a,5b}$ 9.6 Hz), 3.09 (d, 1H, NH $J_{NH,CH(ala)}$ 9.9 Hz), 1.60 (s, 3H, CH₃), 1.39 (s, 3H, CH₃), 1.38 (d, 1H, CH_{3(ala)} $J_{\rm CH,CH_3(ala)}$ 7.1 Hz); ¹³C NMR (CDCl₃) δ 174.9 (C=O), 143.6 ($3 \times Cq$), 129.1, 128.4, 127.7 (trity1), 117.7 (CN), 114.2 (CH₃CCH₃), 104.8 (C-1), 88.5 $(Cq \text{ Ph}_3)$, 82.9 (C-2), 79.7 (C-4), 67.7 (C-3), 63.5 (C-5), 54.2 (CHNH), 52.3 (OCH₃), 27.1 (CH₃), 26.9 (CH_3) , 20.6 $(CH_{3(ala)})$; MS $(ES) [M+Na]^+$ 565.4; $[M+K]^+$ 581.4.

4.19. 3-C-Cyano-3-deoxy-1,2-O-isopropylidene-3-[[(R)-1-(methoxycarbonyl)-2-phenylethyl]amino]-5-O-trityl- α -D-ribofuranose 19

Following General Method A, 2 (0.95 g, 2.22 mmol), D-MeOOCCH(CH₂Ph)NH₂ (0.57 g, 2.66 mmol), TEA (0.37 mL, 2.66 mmol), and TMSCN (0.30 mL, 2.22 mmol) in MeOH (8 mL) gave after flash chromatography (EtOAc/hexane, 1.5:8.5) compound **19** (0.74 g, 62%) as a colorless

syrup; $[\alpha]_{2}^{20} = -22.0$ (c 0.17, CHCl₃); IR (ATR): v 2987, 1741, 1491, 1449, 1377, 1218, 1165, 1078, 1028, 910, 733, 704 cm⁻¹; ¹H NMR (CDCl₃) δ 7.50–7.03 (m, 20H, Ph_(ala), H trityl), 5.90 (d, 1H, H-1, $J_{1,2}$ 3.3 Hz), 4.65 (d, 1H, H-2), 3.88 (dd, 1H, H-4, $J_{4,5a}$ 5.8 Hz), 3.78 (m, 1H, CH, J_{CH,CH_2} 6.9 Hz), 3.67 (s, 3H, OCH₃), 3.65 (dd, 1H, H-5a), 3.43 (dd, 1H, H-5b, $J_{4,5b}$ 4.7 Hz, $J_{5a,5b}$ 10.4 Hz), 2.96 (dd, 1H, H-a, CH_{2(Ph-ala)} $J_{Ha,Hb}$ 13.6 Hz), 2.93 (dd, 1H, H-b, CH_{2(Ph-ala)}), 2.50 (d, 1H, NH $J_{NH,CH(Ph-ala)}$ 7.3 Hz), 1.56 (s, 3H, CH₃), 1.33 (s, 3H, CH₃); ¹³C NMR (CDCl₃) δ 174.1 (C=O), 143.8 (3 × Cq), 136.5 (Cq), 129.7–127.2 (20C, trityl, Ph_(ala)), 117.2 (CN), 113.8 (CH₃CCH₃), 104.6 (C-1), 88.1 (Cq Ph₃), 82.1 (C-2), 80.5 (C-4), 67.4 (C-3), 63.8 (C-5), 60.1 (CH), 52.4 (OCH₃), 40.2 (CH₂), 27.0 (CH₃), 26.7 (CH₃); HRMS: Anal. Calcd [M+Na]⁺ 641.2628; found, 641.2635.

4.20. (3*R*)-1,2:5,6-Di-*O*-isopropylidenespiro[3-deoxy-α-D-*ribo*-hexofuranose-3,5'-piperazine]-2'-one 20

Following General Procedure B, NaBH₄ (0.34 g, 9.13 mmol) was added to a solution of 4 (0.34 g, 0.91 mmol) and CoCl₂·4H₂O (0.23 g, 1.80 mmol) in MeOH (9 mL). After flash chromatography (EtOAc/hexane, 5:5), compound 20 (0.23 g, 78%) was isolated as a colorless syrup; $[\alpha]_{D}^{25} = +67.8 \ (c \ 1.19, \ CHCl_3); \ IR \ (ATR): \ v \ 2994, \ 2931,$ 1672, 1373, 1250, 1213, 1165, 1073, 1010, 875, 846 cm⁻¹; ¹H NMR (CDCl₃) δ 7.40 (d, 1H, NH(C $H_{2(\alpha,\beta)}$)), 5.81 (d, 1H, H-1, $J_{1,2}$ 3.8 Hz), 4.70 (d, 1H, H-2), 4.15 (dd, 1H, H-6b, $J_{6a,6b}$ 8.2 Hz), 4.05 (ddd, 1H, H-5, $J_{5,6b}$ 5.9 Hz), 3.92 (dd, 1H, H-6a, J_{5,6a} 5.0 Hz), 3.85 (d, 1H, H-4, J_{5,4} 8.5 Hz), 3.70 (d, 1H, H- α , $J_{\text{H-}\alpha,\text{H-}\beta}$ 12.3 Hz), 3.64 (d, 1H, H-a), 3.50 (d, 1H, H-b, $J_{\text{H-a,H-b}}$ 18.1 Hz), 3.55 (dd, H- β , $J_{\text{H-B,NH}}$ 4.4 Hz), 2.6 (s, 1H, NH), 1.60 (s, 3H, CH₃), 1.44 (s, 3H, CH₃), 1.34 (s, 3H, CH₃), 1.29 (s, 3H, CH₃); ¹³C NMR (CDCl₃) δ 171.9 (C=O), 113.3 (CH₃CCH₃), 110.4 (CH₃CCH₃), 104.3 (C-1), 81.7 (C-2), 80.9 (C-4), 73.7 (C-5), 68.6 (C-6), 62.6 (C-3), 46.8 ($CH_{2(glv)}$), 44.1 $(CH_{2(\alpha,\beta)}NH)$, 27.1 (CH_3) , 27.0 (CH_3) , 26.7 (CH_3) , 25.5 (CH_3) ; HRMS: calcd $[M+Na]^+$ 351.1532; found, 351.1534. Anal. Calcd for $C_{15}H_{24}N_2O_6$ (328.36 g/mol): C, 54.87; H, 7.37; N, 8.53. Found: C, 54.76; H, 7.54; N, 8.54.

4.21. (3*R*,3'*S*)-1,2:5,6-Di-*O*-isopropylidene-3'-methylspiro[3-deoxy-α-D-*ribo*-hexofuranose-3,5'-piperazine]-2'-one 21

Following General Procedure **B**, NaBH₄ (0.10 g, 2.65 mmol) was added to a solution of **5** (0.10 g, 0.27 mmol) and CoCl₂·4H₂O (0.07 g, 0.53 mmol) in MeOH (3 mL). After flash chromatography (EtOAc/hexane, 5:5), compound **21** (0.08 g, 75%) was isolated as a colorless syrup; $[\alpha]_D^{25} = +23.3$ (c 0.54, CHCl₃); ¹H NMR (CDCl₃) δ 6.9 (d, 1H, NH(C $H_{2(\alpha,\beta)}$)), 5.7 (d, 1H, H-1, $J_{1,2}$ 3.8 Hz), 4.35 (d, 1H, H-2), 4.12 (dd, 1H, H-6b, $J_{6a,6b}$ 7.8 Hz), 4.05 (ddd, 1H, H-5, $J_{5,6b}$ 5.9 Hz), 3.92 (dd, 1H, H-6a, $J_{5,6a}$ 5.0 Hz), 3.85 (d, 1H, H-4, $J_{5,4}$ 8.1 Hz), 3.72 (d, 1H, CH, J_{CH,CH_3} 6.8 Hz), 3.6 (d, 1H, H-α, $J_{H-\alpha,H-\beta}$ 12.8 Hz), 3.15 (dd, H-β, $J_{H-\beta,NH}$ 4.3 Hz), 2.2 (s, 1H, NH), 1.60 (s, 3H, CH₃), 1.4 (s, 3H, CH₃), 1.34 (d, 3H, CH_{3(ala)}), 1.33 (s, 3H, CH₃), 1.26 (s, 3H, CH₃); ¹³C NMR (CDCl₃) δ 176.4 (C=O),113.1 (CH₃CCH₃), 110.1 (CH₃CCH₃), 103.3

(C-1), 83.6 (C-2), 83.1 (C-4), 73.8 (C-5), 68.7 (C-6), 63.6 (C-3), 50.7 (CH $_{(ala)}$), 42.7 (CH $_{2(\alpha,\beta)}$), 27.1 (CH $_{3}$), 26.9 (CH $_{3}$), 26.8 (CH $_{3}$), 25.6 (CH $_{3}$), 17.9 (CH $_{3(ala)}$).

4.22. (3*R*,3'*S*)-3'-Isobutyl-1,2:5,6-di-*O*-isopropylidenespiro[3-deoxy-α-D-*ribo*-hexofuranose-3,5'-piperazine]-2'-one 22

Following General Procedure B, NaBH₄ (0.19 g, 5.12 mmol) was added to a solution of 6 (0.21 g, 0.51 mmol) and CoCl₂·4H₂O (0.24 g, 0.10 mmol) in MeOH (10 mL). After flash chromatography (EtOAc/MeOH, 9:1), compound 22 (0.14 g, 70%) was isolated as a colorless syrup; $[\alpha]_{D}^{20} = -13.0$ (c 1.80, CHCl₃); IR (ATR): v 2987, 2955, 1682, 1373, 1250, 1216, 1165, 1073, 1046 cm⁻¹; ¹H NMR (CDCl₃) δ 7.28 (s, 1H, NH(C $H_{2(\alpha,\beta)}$)), 5.70 (d, 1H, H-1, $J_{1,2}$ 3.8 Hz), 4.32 (d, 1H, H-2), 4.12 (dd, 1H, H-6a, $J_{6a,6b}$ 7.6 Hz), 4.08 (ddd, 1H, H-5, $J_{5,6a}$ 6.0 Hz), 3.90 (dd, 1H, H-6b, $J_{5.6b}$ 5.8 Hz), 3.82 (d, 1H, H-4, $J_{5.4}$ 7.9 Hz), 3.62 (dd, 1H, CH, $J_{\text{CH,CH}}$, 9.9 Hz), 3.58 (d, 1H, H- α , $J_{\text{H-}\alpha,\text{H-}\beta}$ 12.9 Hz), 3.07 (dd, H- β , $J_{\text{H-}\beta,NH}$ 4.2 Hz), 1.92 (m, 1H, NH, $J_{\text{NH.CH}}$ 3.9 Hz), 1.85 (m, 1H, CH, $J_{\text{CH.CH}_3}$ 6.4 Hz), 1.78 (m, 2H, CH_{2(leu)}), 1.55 (s, 3H, CH₃), 1.43 (s, 3H, CH₃), 1.34 (d, 3H, CH₃), 1.32 (s, 3H, CH₃), 0.92 (d, 3H, CH_{3(leu)}), 0.88 (d, 3H, CH_{3(leu)}); ¹³C NMR (CDCl₃) δ 176.5 (C=O), 112.7 (CH₃CCH₃), 110.1 (CH₃CCH₃), 103.3 (C-1), 83.6 (C-2), 83.2 (C-4), 73.7 (C-5), 68.7 (C-6), 63.4 (C-3), 53.0 (CH), 42.5 (CH_{2(α , β)}NH), 40.9 (CH₂), 27.0 (CH₃), 26.9 (CH₃), 26.8 (CH₃), 25.6 (CH₃), 24.0 $(CH(CH_3)_2)$, 23.8 $(CH_{3(leu)})$, 21.7 $(CH_{3(leu)})$; HRMS: calcd $[M+H]^+$ 385.2339; found, 385.2335. Anal. Calcd for C₁₉H₃₂N₂O₆ (384.23 g/mol): C, 59.36; H, 8.39; N, 7.29. Found: C, 59.16; H, 8.15; N, 7.60.

4.23. (3R,3'S)-1,2:5,6-Di-O-isopropylidene-3'-(2-methylthioethyl)spiro[3-desoxy- α -D-ribo-hexofuranose-3,5'-piperazine]-2'-one 23

Following General Procedure B, NaBH₄ (0.14 g, 3.69 mmol) was added to a solution of 7 (0.16 g, 0.37 mmol) and $CoCl_2 \cdot 4H_2O$ (0.18 g, 0.74 mmol) in MeOH (7 mL). After flash chromatography (EtOAc/MeOH, 9:1), compound 23 (0.11 g, 75%) was isolated as a colorless syrup; $[\alpha]_{D}^{20} = -20.0$ (c 1.40, CHCl₃); IR (ATR): v 2987, 2935, 1674, 1373, 1249, 1216, 1166, 1074, 1014 cm⁻¹; ¹H NMR (CDCl₃) δ 7.15 (s, 1H, NH(C $H_{2(\alpha,\beta)}$)), 5.70 (d, 1H, H-1, $J_{1,2}$ 3.8 Hz), 4.32 (d, 1H, H-2), 4.13 (dd, 1H, H-6a, $J_{6a,6b}$ 7.9 Hz), 4.05 (ddd, 1H, H-5, $J_{5,6a}$ 6.0 Hz), 3.89 (dd, 1H, H-6b, $J_{5,6b}$ 5.4 Hz), 3.82 (d, 1H, H-4, $J_{5,4}$ 8.3 Hz), 3.76 (dd, 1H, CH, $J_{\text{CH,Ha}}$ 4.6 Hz), 3.56 (dd, 1H, H- α , $J_{\text{H-}\alpha,\text{H-}\beta}$ 12.8 Hz, $J_{\text{H-}\alpha,\text{NH}}$ 2.7 Hz), 3.10 (dd, H- β , $J_{\text{H-}\beta,\text{NH}}$ 3.8 Hz), 2.70 (t, 2H, CH_2S , $J_{CH_2,Ha} = J_{CH_2,Hb}$ 7.3 Hz), 2.12 (m, 4H, CH₃, H-a), 1.88 (ddt, 1H, H-b, J_{CH,Hb} 8.0 Hz), 1.56 (s, 3H, CH₃), 1.45 (s, 3H, CH₃), 1.34 (s, 3H, CH₃), 1.33 (s, 3H, CH₃); 13 C NMR (CDCl₃) δ 175.2 (C=O), 112.8 (CH₃CCH₃), 110.2 (CH₃CCH₃), 103.3 (C-1), 83.8 (C-2), 83.1 (C-4), 73.6 (C-5), 68.9 (C-6), 63.2 (C-3), 53.9 (CH), 42.0 $(CH_{2(\alpha,\beta)})$, 31.8 (CH_2S) , 31.0 $(CH_{2(a,b)})$, 27.1 (CH_3) , 27.0 (CH₃), 26.8 (CH₃), 25.6 (CH₃), 15.65 (SCH₃); HRMS: calcd [M+Na]⁺ 403.1903; found, 403.1896. Anal. Calcd for C₁₈H₃₁N₂O₆S (402.18 g/mol): C, 53.71; H, 7.51; N, 6.96; S, 7.97. Found: C, 54.01; H, 7.52; N, 6.85; S, 6.74.

4.24. (3*R*,3'*S*)-1,2:5,6-Di-*O*-isopropylidene-3'-[2-(methoxy-carbonyl)ethyl]spiro[3-deoxy-α-D-*ribo*-hexofuranose-3,5'-piperazine]-2'-one 24

Following General Procedure B, NaBH₄ (0.17 g, 4.30 mmol) was added to a solution of 8 (0.20 g, 0.43 mmol) and CoCl₂·4H₂O (0.21 g, 0.88 mmol) in MeOH (7 mL). After flash chromatography (EtOAc/MeOH, 9:1), compound 24 (0.12 g, 67%) was isolated as a colorless syrup: $[\alpha]_{D}^{20} = +11$ (c 0.17, CHCl₃); IR (ATR): v 2987, 2901, 1733, 1674, 1374, 1250, 1216, 1166, 1073, 1015 cm⁻¹; ¹H NMR (CDCl₃) δ 7.47 (s, 1H, NH(C $H_{2(\alpha,\beta)}$)), 5.70 (d, 1H, H-1, $J_{1,2}$ 3.8 Hz), 4.28 (d, 1H, H-2), 4.10 (dd, 1H, H-6a, $J_{6a,6b}$ 8.0 Hz), 4.02 (ddd, 1H, H-5, $J_{5,6a}$ 5.8 Hz), 3.86 (dd, 1H, H-6b, $J_{5,6b}$ 5.7 Hz), 3.78 (d, 1H, H-4, $J_{5,4}$ 8.4 Hz), 3.66 (m, 4H, OCH₃, CH), 3.50 (dd, 1H, H- α , $J_{\alpha,\beta}$ 12.8 Hz, $J_{\text{H}\alpha-\text{NH}}$ 3.1 Hz), 3.12 (dd, H- β , $J_{\text{H}\beta,\text{NH}}$ 3.1 Hz), 2.50 (t, 2H, CH₂–CO, $J_{\text{CH}_2\text{-H(a,b)}}$ 7.4 Hz), 2.18 (m, 2H, NH, H-a), 1.98 (q, 1H, H-b, $J_{\text{CH,Hb}} = J_{\text{CH,Ha}}$ 7.4 Hz), 1.54 (s, 3H, CH₃), 1.42 (s, 3H, CH₃), 1.31 (s, 6H, $2 \times \text{CH}_3$); ¹³C NMR (CDCl₃) δ 174.9 (C=O), 174.5 (C=O), 112.8 (CH₃ CCH₃), 110.1 (CH₃CCH₃), 103.1 (C-1), 84.0 (C-2), 83.3 (C-4), 73.6 (C-5), 68.9 (C-6), 63.0 (C-3), 54.4 (CH), 51.8 (OCH₃), 42.7 (CH_{2(α , β)), 30.9 (CH_{2(a,b)),}} 27.8 (CH₂CO), 27.0 (CH₃), 26.9 (CH₃), 26.8 (CH₃), 25.5 (CH₃); HRMS: calcd for $C_{19}H_{30}N_2O_8Na$ $[M+Na]^+$ 437.1900; found, 437.1897.

4.25. (3*R*,3'*S*)-3'-Benzyl-1,2:5,6-di-*O*-isopropylidenespiro[3-deoxy-α-D-*ribo*-hexofuranose-3,5'-piperazine]-2'-one 25

Following General Procedure B, NaBH₄ (0.19 g, 5.00 mmol) was added to a solution of 9 (0.22 g, 0.50 mmol) and CoCl₂·4H₂O (0.24 g, 1.00 mmol) in MeOH (8 mL). After flash chromatography (EtOAc/MeOH, 9:1), compound 25 (0.12 g, 56%) was isolated as a colorless syrup; $[\alpha]_{D}^{20} = +18.0$ (c 0.32, CHCl₃); IR (ATR): v 2966, 1680, 1375, 1254, 1210, 1165, 1073, 1041, 756, 733 cm⁻¹; ¹H NMR (CDCl₃) δ 7.31 (m, 6H, NH(C $H_{2(\alpha,\beta)}$), 5H (Ph)), 5.70 (d, 1H, H-1, $J_{1,2}$ 3.8 Hz), 4.31 (d, 1H, H-2), 4.05 (m, 2H, CH, H-5, J_{5.6a} 4.4 Hz), 3.94 (dd, 1H, H-6a, J_{6a.6b} 9.5 Hz), 3.83 (dd, 1H, H-6b, J_{5,6b} 6.6 Hz), 3.70 (d, 1H, H-4, $J_{5.4}$ 7.3 Hz), 3.48 (dd, 1H, H- α , $J_{\text{H-}\alpha,\text{H-}\beta}$ 12.5 Hz, $J_{\text{H-}\beta}$ $_{\alpha,NH}$ 2.6 Hz), 3.38 (dd, 1H, H-a, $J_{Ha,Hb}$ 13.8 Hz, $J_{Ha,CH}$ 3.4 Hz), 3.03 (dd, H- β , $J_{\text{H-}\beta,\text{NH}}$ 3.6 Hz), 2.82 (dd, 1H, H-b, $J_{\text{Hb,CH}}$ 9.6 Hz), 2.03 (s, 1H, NH), 1.50 (s, 3H, CH₃), 1.34 (s, 3H, CH₃), 1.30 (s, 6H, 2 × CH₃); ¹³C NMR (CDCl₃) δ 174.6 (C=O), 139.0 (Cq), 129.8, 128.7, 126.7 (Ph), 112.7 (CH₃CCH₃), 110.0 (CH₃CCH₃), 103.2 (C-1), 83.6 (C-2), 82.9 (C-4), 73.5 (C-5), 68.4 (C-6), 63.1 (C-3), 56.6 (CH), 43.1 (CH_{2(α , β)}NH), 38.8 (CH_{2(α , β)}), 27.0 (CH₃), 26.9 (CH₃), 26.7 (CH₃), 25.5 (CH₃). Anal. Calcd for C₂₁H₂₈N₂O₆ (404.19 g/mol): C, 62.36; H, 6.98; N, 6.93. Found: C, 62.27; H, 6.91; N, 6.99.

4.26. (3*R*)-5-*O*-Benzyl-1,2-*O*-isopropylidenespiro[3-deoxy-α-D-*erythro*-pentofuranose-3,5'-piperazine]-2'-one 26

Following General Procedure **B**, NaBH₄ (1.23 g, 32.66 mmol) was added to a solution of **11** (1.23 g, 3.26 mmol) and CoCl₂·4H₂O (0.84 g, 6.52 mmol) in MeOH (40 mL). After flash chromatography (EtOAc/MeOH, 9:1), com-

pound **26** (0.61 g, 54%) was isolated as a colorless syrup; $[\alpha]_{2}^{29} = +71.6$ (c 0.38, CHCl₃); IR (ATR): v 2986, 2926, 2865, 1672, 1380, 1255, 1213, 1164, 1074, 1051, 1001 cm⁻¹; ¹H NMR (CDCl₃) δ 7.69 (d, 1H, NH, $J_{NH-H\beta}$ 3.2 Hz), 7.27 (m, 5H, Ph), 5.75 (d, 1H, H-1, $J_{1,2}$ 3.9 Hz), 4.49 (d, 1H, H-2), 4.48 (s, 2H, CH₂(Bn)), 3.88 (dd, 1H, H-4, $J_{5a,4}$ 3.0 Hz), 3.58 (m, 2H, H-a, H-5a, $J_{5a,5b}$ 10.5 Hz), 3.45 (d, 1H, H-b, $J_{H-a,H-b}$ 17.5 Hz), 3.49 (dd, 1H, H-5b, $J_{5b,4}$ 6.8 Hz), 3.27 (d, 1H, H-α, $J_{H-\alpha,H-\beta}$ 12.4 Hz), 2.79 (dd, 1H, H-β), 1.97 (s, 1H, NH), 1.49 (s, 3H, CH₃), 1.27 (s, 3H, CH₃); ¹³C NMR (CDCl₃) δ 171.2 (C=O), 138.0 (C_{ipso}), 128.8, 128.2, 128.1 (5C, Ph), 112.6 (CH₃CCH₃), 104.4 (C-1), 80.3 (C-4), 79.4 (C-2), 73.9 (CH₂(Z)), 68.3 (C-5), 62.7 (C-3), 46.9 (CH₂(a,b)), 42.9 (CH₂(α,β)), 26.9 (CH₃), 26.7 (CH₃).

4.27. (3R,3'S)-5-O-Benzyl-3'-isobutyl-1,2-O- isopropyl-idenespiro[3-deoxy- α -D-erythro-pentofuranose-3,5'-piperazine]-2'-one 27

Following General Procedure B, NaBH₄ (0.70 g, 18.50 mmol) was added to a solution of 12 (0.79 g, 1.85 mmol) and CoCl₂·4H₂O (0.88 g, 3.70 mmol) in MeOH (25 mL). After flash chromatography (EtOAc/MeOH, 9:1), compound 27 (0.51 g, 69%) was isolated as a colorless syrup; $[\alpha]_{D}^{20} = +13.0 \text{ } (c \text{ } 0.85, \text{ CHCl}_{3}); \text{ IR (ATR): } v \text{ } 2957, \text{ } 2901, \\ 1674, 1383, 1250, 1216, 1166, 1076, 1066, 737, 699 cm}^{-1};$ ¹H NMR (CDCl₃) δ 7.50 (d, 1H, NH, $J_{\text{NH-H}B}$ 4.4 Hz), 7.32 (m, 5H, Ph), 5.78 (d, 1H, H-1, $J_{1,2}$ 3.7 Hz), 4.55 (s, 2H, CH_{2(Bn)}), 4.31 (d, 1H, H-2), 3.95 (dd, 1H, H-4, J_{5a,4} 3.2 Hz), 3.71 (m, 1H, H-5a, $J_{5a,5b}$ 10.6 Hz), 3.60 (dd, 1H, H-5b, $J_{5b,4}$ 6.0 Hz), 3.40 (m, 2H, CH, H- α , $J_{H-\alpha,H-\beta}$ 13.3 Hz), 3.00 (dd, 1H, H-β), 1.97 (s, 1H, NH), 1.76 (m, 3H, $CH(CH_3)_2$, CH_2), 1.53 (s, 3H, CH_3), 1.31 (s, 3H, CH₃), 0.94 (d, 3H, CH_{3(leu)}), 0.87 (d, 3H, CH_{3(leu)}); ¹³C NMR (CDCl₃) δ 175.9 (C=O), 138.0 (C_{ipso}), 128.8, 128.3, 128.2 (5C, Ph), 112.4 (CH₃CCH₃), 103.8 (C-1), 81.9 (C-2), 81.2 (C-4), 74.0 (CH₂(Bn)), 68.2 (C-5), 63.1 (C-3), 53.4 (CHNH), 42.2 (CH_{2(α,β)}), 41.2 (CH_{2(leu)}), 26.9 (CH₃), 26.8 (CH₃), 24.7 (CH), 23.9 (CH_{3(leu)}), 21.4 (CH_{3(leu)}); HRMS: calcd [M+Na]+ 427.2209; found, 427.2203. Anal. Calcd for C₂₂H₃₂N₂O₅ (404.23 g/mol): C, 65.32; H, 7.97; N, 6.93. Found: C, 65.08; H, 7.95; N, 6.82.

4.28. (3R)-1,2-O-Isopropylidene-5-O-trityl-spiro[3-deoxy- α -D-erythro-pentofuranose-3,5'-piperazine]-2'-one 28

Following General Procedure **B**, NaBH₄ (0.31 g, 8.22 mmol) was added to a solution of **13** (0.43 g, 0.82 mmol) and CoCl₂·4H₂O (0.21 g, 1.63 mmol) in MeOH (8 mL). After flash chromatography (EtOAc/MeOH, 5:5), compound **28** (0.24 g, 60%) was isolated as a colorless syrup; $[\alpha]_D^{27} = +51.1$ (c 0.28, CHCl₃); IR (ATR): v 2987, 2901, 1671, 1393, 1250, 1226, 1066, 1056, 879, 750, 701 cm⁻¹; ¹H NMR (CDCl₃) δ 7.50–7.20 (m, 15H, trityl), 7.18 (d, 1H, NH(C $H_{2(\alpha,\beta)}$)), 5.81 (d, 1H, H-1, $J_{1,2}$ 3.9 Hz), 4.50 (d, 1H, H-2), 4.00 (dd, 1H, H-4, $J_{5a,4}$ 6.4 Hz), 3.70 (d, 1H, H-5a, $J_{4a,1}$ -b 17.7 Hz), 3.45 (d, 1H, H-b), 3.40 (dd, 1H, H-5a, $J_{5a,5}$ b 10.1 Hz), 3.2 (dd, 1H, H-5b, $J_{5b,4}$ 4.6 Hz), 3.15 (d, 1H, H-α, $J_{H-\alpha,H-\beta}$ 12.4 Hz), 2.8 (dd, 1H, H-β, $J_{H-\beta,NH}$ 4.4 Hz), 2.06 (s, 1H, NH), 1.59 (s, 3H, CH₃), 1.36 (s, 3H, CH₃); ¹³C NMR (CDCl₃) δ 171.4

(C=O), 143.9 (3 × C_{ipso}), 129.0, 128.4, 127.6 (15C, trityl), 112.7 (CH₃CCH₃), 104.4 (C-1), 87.7 (Cq), 80.1 (C-2), 79.7 (C-4), 62.6 (C-5), 62.3 (C-3), 47.0 (CH_{2(a,b)}), 43.2 (CH_{2(\alpha,\beta)}) NH), 27.0 (CH₃), 26.7 (CH₃); HRMS: calcd [M+Na] 523.2209; found, 523.2216. Anal. Calcd for $C_{30}H_{32}N_2O_5$ (500.59 g/mol): C, 71.98; H, 6.44; N, 5.60. Found: C, 71.54; H, 6.21; N, 5.34.

4.29. (3R,3'S)-1,2-O-Isopropylidene-3'-methyl-5-O-trityl-spiro[3-deoxy- α -D-erythro-pentofuranose-3,5'-piperazine]-2'-one 29

Following General Procedure **B**, NaBH₄ (0.16 g, 4.2 mmol) was added to a solution of 14 (0.23 g, 0.42 mmol) and CoCl₂·4H₂O (0.11 g, 0.84 mmol) in MeOH (4.5 mL). After flash chromatography (EtOAc/MeOH, 5:5), compound 29 (0.107 g, 50%) was isolated as a colorless syrup; $[\alpha]_{D}^{27} = +10.6$ (c 0.39, CHCl₃); IR (ATR): v 2987, 1680, 1373, 1213, 1161, 1080, 1012, 765, 747, 705 cm⁻¹; ¹H NMR (CDCl₃) δ 7.20–7.52 (m, 15H, trityl), 7.11 (d, 1H, NH, $(CH_{2(\alpha,\beta)})$, 5.84 (d, 1H, H-1, $J_{1,2}$ 3.9 Hz), 4.35 (d, 1H, H-2), 4.15 (q, 1H, CH, J_{CH,CH}, 7.1 Hz), 4.08 (dd, 1H, H-4, $J_{4,5a} = J_{4,5b}$ 5.4 Hz), 3.40 (dd, 1H, H-5b), 3.32 (m, 1H, H- α , $J_{\text{H-}\alpha,\text{H-}\beta}$ 13.0 Hz), 3.24 (dd, 1H, H-5a, $J_{5a,5b}$ 10.3 Hz), 2.92 (dd, 1H, H- β , $J_{\text{H-}\beta,\text{NH}}$ 4.4 Hz), 2.12 (s, 1H, NH), 1.60 (s, 3H, CH₃), 1.35 (s, 3H, CH₃), 1.27 (d, 3H, CH_{3(ala)}); 13 C NMR (CDCl₃) δ 176.6 (C=O), 144.1 $(3 \times C_{ipso})$, 128.9, 128.6, 128.0 (trityl), 112.4 (CH₃CCH₃), 103.9 (C-1), 87.5 (Cq), 81.8 (C-2), 80.8 (C-4), 63.9 (C-5), 61.7 (C-3), 50.8 (CH), 44.8 (CH_{2(α , β)}NH), 26.9 (CH₃), 26,8 (CH₃),17,2 (1C, CH_{3(ala)}); HRMS: calcd [M+Na] 537.2365; found, 537.2379. Anal. Calcd for C₃₁H₃₄N₂O₅ (514.61 g/mol): C, 72.35; H, 6.66; N, 5.44. Found: C, 72.47; H, 6.91; N, 5.48.

4.30. 3-C-Cyano-3-deoxy-1,2:5,6-di-O-isopropylidene-3-[[[(methoxycarbonyl)methyl]carbamoyl]methyl]amino]- α -D-allofuranose 30

Following General Method A, 1 (1.00 g, 3.88 mmol), Gly-Gly-OMe (0.78 g, 4.26 mmol), TEA (0.60 mL, 4.26 mmol), and TMSCN (0.52 mL, 3.87 mmol) in MeOH (8 mL) gave after flash chromatography (EtOAc/hexane, 1:9) compound 30 (0.65 g, 41%) as a colorless syrup; $[\alpha]_D^{28} = +1.4$ (c 0.38, CHCl₃); IR (ATR): v 2988, 1747, 1683, 1531, 1446, 1375, 1213, 1165, 1076, 1034, 874, 841 cm⁻¹; ¹H NMR (CDCl₃) δ 7.60 (t, 1H, NH, $J_{\rm NH,CH_{2\alpha}}$ 5.4 Hz), 5,81 (d, 1H, H-1, $J_{1,2}$ 3.6 Hz), 4.70 (d, 1H, H-2), 4.26 (ddd, 1H, H-5, $J_{5.6b}$ 6.2 Hz), 4.08 (dd, 1H, H-6b, $J_{6a,6b}$ 9.2 Hz), 3.95 (d, 2H, $CH_{2\alpha}$), 3.91 (dd, 1H, H-6a, $J_{6a,5}$ 4.4 Hz), 3.72 (d, 1H, H-4, J_{5,4} 9.0 Hz), 3.60 (s, 3H, OCH₃), 3.50 (dd, 1H, H- β gly $J_{\text{H-}\beta,\text{NH}}$ 6.1 Hz), 3.36 (dd, 1H, H- β ' gly, $J_{\text{H-B.H-B'}}$ 16.7 Hz), 2.8 (dd, 1H, NH, $J_{\text{NH,H-B'}}$ 7.8 Hz), 1.46 (s, 3H, CH₃), 1.35 (s, 3H, CH₃), 1.25 (s, 3H, CH₃), 1.23 (s, 3H, CH₃). 13 C NMR (CDCl₃) δ 170.7 (C=O), 170.3 (C=O), 117.3 (CN), 114.4 (CH₃CCH₃), 110.8 (CH₃CCH₃), 104.8 (C-1), 82.2 (C-2), 80.6 (C-4), 72.2 (C-5), 68.9 (C-3), 67.9 (C-6), 52.5 (OCH₃), 48.7 (CH_{2β}), 41.2 (CH_{2α}), 26.9 $(2 \times CH_3)$, 26.7 (CH₃), 25.2 (CH₃); HRMS: calcd [M+Na]⁺ 436.1696; found, 436.1697. Anal. Calcd for C₁₈H₂₇N₃O₈ (413.18 g/mol): C, 52.29; H, 6.58; N, 10.16. Found: C, 52.41; H, 6.53; N, 9.97.

4.31. 3-C-Aminomethyl-3-deoxy-1,2:5,6-di-O-isopropyl-idene-3-[[(methoxycarbonyl)methyl]carbamoyl]-methyl]amino]-α-D-allofuranose 31

Following General Procedure **B**, NaBH₄ (0.30 g, 7.94 mmol) was added to a solution of **30** (0.33 g, 0.79 mmol) and CoCl₂·4H₂O (0.31 g, 2.38 mmol) in MeOH (8 mL). After extraction with CH₂Cl₂ and water, the organic layer was separated, dried, filtered, and evaporated to give compound **31** (0.12 g, 35%) as a slightly yellow syrup; ¹³C NMR (CDCl₃) δ 173.5 (C=O), 170.7 (C=O), 112.4 (CH₃CCH₃), 110.2 (CH₃CCH₃), 104.6 (C-1), 83.4 (C-2), 83.0 (C-4), 73.7 (C-5), 69.1 (C-6), 67.8 (C-3), 52.6 (OMe), 47.3 (CH₂β), 41.7 (CH₂NH₂), 41.0 (CH₂α), 27.2 (CH₃), 27.0 (CH₃), 26.7 (CH₃), 25.7 (CH₃). MS (ES) [M+Na]⁺ 440.2.

4.32. 3-Deoxy-1,2:5,6-di-O-isopropylidene-3-[[(methoxy-carbonyl)methyl]amino]-3-C-[(tert-butoxycarbonyl)-aminomethyl]- α -D-allofuranose 32

To a solution of compound 4 (0.38 g, 1.07 mmol) and CoCl₂·4H₂O (0.27 g, 2.14 mmol) in MeOH (10 mL) were added successively Boc₂O (0.69 g, 3.21 mmol) and NaBH₄ (0.40 g, 10.7 mmol) portionwise. After stirring for 1 h, a few drops of water were added followed by addition of KCN until the reaction mixture became homogeneous 5 min later, the residue was extracted with CH₂Cl₂. After the usual work-up and flash chromatography (EtOAc/hexance, 1:1), compound **32** was isolated (0.27 g, 54%) as a slightly yellow solid; mp = 101-105 °C; [α]_D³² = +13.3 (c 1.38; CHCl₃); IR (ATR): v 2977, 2930, 1747, 1698, 1509, 1374, 1249, 1216, 1163, 1072, 1016 cm⁻¹; ¹H NMR (CDCl₃) δ 5.63 (d, 1H, H-1, $J_{1,2}$ 3.8 Hz), 5.50 (m, 1H, NHC $H_{2(\alpha,\beta)}$), 4.25 (d, 1H, H-2), 4.08 (dd, 1H, H-6a, J_{6a-5} 6.0 Hz), 3.92 (dt, 1H, H-5, J_{6b-5} 6.1 Hz), 3.77 (dd, 1H, H-6b, J_{6a-6b} 8.3 Hz), 3.70 (1H, H-4, J_{4-5} 8.7 Hz), 3.66 (s, 3H, OCH₃), 3.60 (d, 1H, H-a, $J_{\text{H-a,H-b}}$ 17.3 Hz), 3.45 (d, 1H, H-b), 3.18 (m, 2H, $CH_{2(\alpha,\beta)}$), 2.18 (s, 1H, NH), 1.49 (s, 3H, CH₃), 1.37 (s, 9H, CH₃), 1.34 (s, 3H, CH₃), 1.27 (s, 3H, CH₃), 1.24 (s, 3H, CH₃); 13 C NMR (CDCl₃) δ 173.3 (C=O), 156.6 (C=O), 112.6 (CH₃CCH₃), 110.1 (CH₃CCH₃), 103.7 (C-1), 83.4 (C-2), 83.1 (C-4), 79.7 (Cq(*t*-Bu)), 73.2 (C-5), 69.2 (C-6), 67.3 (C-3), 52.2 (OCH₃), 45.3 (CH_{2(gly)}), 39.7 (CH_{2(α , β)}), 28.7 (3 × CH₃-(t-Bu)), 27.2 (CH₃), 26.7 (2 × CH₃), 25.6 (CH₃); HRMS: calcd for C₂₁H₃₇N₂O₉ [M+H]⁺ 461.2499; found, 461.2480.

4.33. 3-C-(Acetamidomethyl)-3-deoxy-1,2:5,6-di-O-isopropylidene-3-[[(methoxycarbonyl) methyl]amino]- α -D-allofuranose 33

To a solution of compound **4** (0.19 g, 0.53 mmol) and $CoCl_2 \cdot 4H_2O$ (0.14 g, 1.10 mmol) in MeOH (10 mL) were added successively Ac_2O (0.15 mL, 1.66 mmol) and $NaBH_4$ (0.20 g, 5.33 mmol) portionwise. After stirring for 1 h, a few drops of water were added followed by addition of KCN until the reaction mixture became homogeneous. After 5 min, the residue was extracted with CH_2Cl_2 . After the usual work-up and flash chromatography (EtOAc/MeOH, 1:1), compound **33** was isolated (0.10 g, 45%) as a slight yellow syrup; $[\alpha]_D^{20} = +47$ (c 0.16, CHCl₃); IR

(ATR): v 2981, 2936, 1658, 1544, 1373, 1250, 1167, 1071, 1014 cm⁻¹; ¹H NMR (CDCl₃) δ 6.93 (m, 1H, NHC $H_{2(\alpha,\beta)}$), 5.65 (d, 1H, H-1, J_{1,2} 3.7 Hz), 4.20 (d, 1H, H-2), 4.11 (dd, 1H, H-6a, $J_{6a,5}$ 6.0 Hz), 3.93 (dt, 1H, H-5, $J_{6b,5}$ 6.0 Hz), 3.84 (dd, 1H, H-6b, $J_{6a,6b}$ 8.4 Hz), 3.70 (d, 1H, H-4, $J_{4,5}$ 9.0 Hz), 3.70 (s, 3H, OCH₃), 3.54 (s, 2H, CH_{2(gly)}), 3.43 (dd, 1H, H- α , $J_{H\alpha,NH}$ 6.3 Hz), 3.21 (dd, 1H, H- β , $J_{H\alpha,H\beta}$ 14.2 Hz, $J_{H\beta,NH}$ 3.5 Hz), 2.00 (s, 1H, NH), 1.98 (s, 1H, CH₃) 1.49 (s, 3H, CH₃), 1.51 (s, 9H, CH₃), 1.38 (s, 3H, CH₃), 1.30 (s, 3H, CH₃), 1.27 (s, 3H, CH₃); ¹³C NMR $(CDCl_3) \delta 173.3 (C=O), 171.2 (C=O), 112.8 (CH_3CCH_3),$ 110.3 (CH₃CCH₃), 103.7 (C-1), 83.5 (C-2), 83.2 (C-4), 73.2 (C-5), 69.4 (C-6), 67.3 (C-3), 52.4 (OCH₃), 45.1 (CH_{2(glv)}), 38.4 (CH_{2(α ,B)}), 27.2 (CH₃), 26.8 (2 × CH₃), 25.7 (CH₃), 23.5 (CH₃); HRMS: calcd [M+Na]⁺ 425.1900; found, 425.1885. Anal. Calcd for $C_{18}H_{30}N_2O_8$ (402.20 g/mol): C, 53.72; H, 7.51; N, 6.96. Found: C, 54.01; H, 7.65; N, 6.79.

4.34. 3-*C*-[[[(Benzyloxy)carbonyl]glycyl]aminomethyl]-3-deoxy-1,2:5,6-di-*O*-isopropylidene-3-[[(methoxycarbonyl)methyl]amino]-α-D-allofuranose 34

To a solution of compound 4 (0.36 g, 1.00 mmol) and CoCl₂·4H₂O (0.26 g, 2.00 mmol) in MeOH (10 mL) were added successively ZNHCH2COOCOtBu(0.88 g, mmol) and NaBH₄ (0.38 g, 10.0 mmol) portionwise. After stirring for 1 h, few drops of water were added followed by addition of KCN until the reaction mixture became homogeneous. After 5 min, the residue was extracted with CH₂Cl₂. After usual work-up and flash chromatography (EtOAc/hexane, 8:2), compound **34** was isolated (0.15 g, 28%) as a slight yellow syrup; $[\alpha]_D^{31} = -1.7 (c \ 0.92, \text{CHCl}_3);$ IR (ATR): v 2986, 2940, 1728, 1675, 1525, 1373, 1216, 1165, 1070, 1049 cm⁻¹; ¹H NMR (CDCl₃) δ 7.34 (m, 7H, 5H phenyl, $2 \times NH$), 5.69 (d, 1H, H-1, $J_{1,2}$ 3.7 Hz), 5.11 (s, 2H, $CH_{2(Z)}$), 4.25 (d, 1H, H-2), 4.11 (dd, 1H, H-6a, $J_{6a,5}$ 6.0 Hz), 3.90 (m, 4H, H-5, H-6b, $CH_{2(gly-Z)}$), 3.72 (d, 1H, H-4, J_{4,5} 8.9 Hz), 3.69 (s, 3H, OCH₃), 3.54 (d,1H, Ha, J_{H-a,H-b} 17.5 Hz), 3.52 (d, 1H, H-b), 3.46 (dd, 1H, H-α, $J_{\text{H}\alpha,\text{NH}}$ 5.5 Hz), 3.23 (dd, 1H, H- β , $J_{\text{H}\alpha,\text{H}\beta}$ 14.0 Hz, $J_{\text{H}\beta,\text{NH}}$ 3.0 Hz), 2.30 (s, 1H, NH), 1.54 (s, 3H, CH₃), 1.40 (s, 3H, CH₃), 1.29 (s, 6H, $2 \times \text{CH}_3$); ¹³C NMR (CDCl₃) δ 173.9 (C=O), 169.8 (C=O), 156.9 (C=O), 136.6 (C_{ipso}), 128.9, 126.6 (phenyl), 112.9 (CH₃CCH₃), 110.4(CH₃CCH₃), 103.7 (C-1), 83.4 (C-2, C-4), 73.3 (C-5), 69.3 (C-6), 67.5 ($CH_{2(Z)}$), 67.4 (C-3), 52.4 (OCH_3), 45.2 $(CH_{2(a,b)})$, 44.9 $(CH_{2(gly-Z)})$, 38.3 $(CH_{2(\alpha,\beta)})$, 27.3 (CH_3) , 26.9 (CH₃), 26.8 (CH₃), 25.6 (CH₃); HRMS: calcd $[M+Na]^+$ 574.2377; found, 574.2358. Anal. Calcd for C₂₆H₃₇N₃O₁₀ (555.59 g/mol): C, 56.61; H, 6.76; N, 7.62. Found: C, 56.48; H, 6.74; N, 8.02.

4.35. 3-[(Carboxymethyl)amino]-3-*C*-cyano-3-deoxy-1,2:5,6-di-*O*-isopropylidene-α-D-allofuranose 37

To a solution of compound 4 (1.04 g, 3.04 mmol) in dioxane was added NaOH 1 M (58 mL). After stirring for 40 min at room temperature, the reaction mixture was neutralized with acetic acid. The solvent was removed under vacuo and the residue extracted with CHCl₃ and water. The organic layer was separated, dried over Na₂SO₄, and evaporated. After flash chromatography (EtOAc), com-

pound **37** (0.89 g, 89%) was isolated as a white solid: mp = 93–95 °C, $\left[\alpha\right]_D^{29} = +26.8$ (c 0.47, CHCl₃); IR (ATR): v 2985, 2930, 1736, 1376, 1235, 1213, 1167, 1078, 1027 cm⁻¹; ¹H NMR (CDCl₃) δ 5.91 (d, 1H, H-1, $J_{1,2}$ 3.6 Hz), 4.73 (d, 1H, H-2), 4.35 (ddd, 1H, H-5, $J_{5,6b}$ 6.2 Hz), 4.18 (dd, 1H, H-6b, $J_{6a,6b}$ 9.0 Hz), 3.95 (dd, 1H, H-6a, $J_{5,6a}$ 4.1 Hz), 3.85 (d, 1H, H-4, $J_{5,4}$ 9.0 Hz), 3.70 (d, 1H, H-a, CH_{2(gly)}, $J_{Ha,Hb}$ 19.3 Hz), 3.62 (d, 1H, H-b), 2.03 (s, 1H, NH), 1.55 (s, 3H, CH₃), 1.46 (s, 3H, CH₃), 1.35 (s, 3H, CH₃), 1.34 (s, 3H, CH₃); ¹³C NMR (CDCl₃) δ 174.2 (C=O), 117.3 (CN), 114.7 (CH₃CCH₃), 110.9 (CH₃CCH₃), 104.9 (C-1), 82.8 (C-2), 81.1 (C-4), 75.3 (C-5), 68.4 (C-3), 68.0 (C-6), 46.9 (CH_{2(gly)}), 26.7 (2 × CH₃), 26.8 (CH₃), 25.2 (CH₃); HRMS: calcd [M+Na] 465.1325; found, 365.1326. Anal. Calcd for C₁₅H₂₂N₂O₇ (342.14 g/mol): C, 52.63; H, 6.48; N, 8.18. Found: C, 52.48; H, 6.47; N, 7.99.

4.36. 3-C-[[[(Benzyloxy)carbonyl]glycyl]aminomethyl]-3-[(carboxymethyl)amino]-3-deoxy-1,2:5,6-di-O-isopropylidene-α-D-allofuranose 38

To a solution of compound 20 (0.68 g, 2.09 mmol) in 20 mL of (dioxane/H₂O, 1:1) was added NaOH (0.25 g, 6.26 mmol). The reaction mixture was heated at 100 °C overnight. After cooling at room temperature, ZNHCH2-COOPhNO₂ (1.38 g, 4.17 mmol) was added slowly and stirred for 1 h. After elimination of the solvent, the residue was extracted with EtOAc and a saturated solution of NaHCO₃. The aqueous layer was acidified with HCl 1 M until pH 4 then extracted with EtOAc. The organic layer was separated, dried over Na₂SO₄, filtered, and the solvent eliminated under vacuum. After flash chromatography (EtOAc/MeOH/CH₃COOH, 80:19:1), compound (0.45 g, 56%) was isolated as a solid; mp = 104–107 °C, $[\alpha]_{D}^{20} = +18$ (c 0.12, CHCl₃); IR (ATR): v 2989, 2931, 1728, 1666, 1530, 1382, 1267, 1223, 1166, 1071, 1050 cm^{-1} ; ¹H NMR (CD₃OD) δ 7.37 (m, 5H, phenyl), 5.85 (d, 1H, H-1, $J_{1,2}$ 3.5 Hz), 5.12 (s, 2H, $CH_{2(Z)}$), 4.65 (d, 1H, H-2), 4.23 (m, 2H, H-5, H-6a), 3.89 (m, 2H, H-4, H-6b), 3.82 (s, 2H, $CH_{2(gly-Z)}$), 3.76 (d, 1H, H-a, CH_2COOH , $J_{Ha,Hb}$ 16.5 Hz), 3.70 (d, 1H, H-α, CH_2NH , $J_{H\alpha,H\beta}$ 14.9 Hz), 3.58 (d, 1H, H-b), 3.55 (d, 1H, H-β), 1.57 (s, 3H, CH₃), 1.46 (s, 3H, CH₃), 1.37 (s, 3H, CH₃), 1.34 (s, 3H, CH₃); 13 C NMR (CD₃OD) δ 172.6 (C=O), 172.2 (C=O), 158.1 (C=O), 137.0 (C_{ipso}), 128.5, 128.1, 128.0 (phenyl), 113.3 (CH₃CCH₃), 110.6 (CH₃CCH₃), 104.3 (C-1), 82.0 (C-2), 81.8 (C-4), 72.8 (C-5), 68.6 (C-3), 68.4 (C-6), 66.9 ($CH_{2(Z)}$), 46.0 ($CH_{2(a,b)}$), 44.2 $(CH_{2(gly-Z)})$, 37.2 $(CH_{2(\alpha,\beta)})$, 25.8 (CH_3) , 25.6 (CH_3) , 25.4 (CH₃), 24.2 (CH₃); HRMS: calcd $[M+H]^{+}$ 538.2401; found, 538.2401. Anal. Calcd for C₂₅H₃₅N₃O₁₀ (537.23 g/mol): C, 55.86; H, 6.56; N, 7.82. Found: C, 55.99; H, 6.71; N, 7.90.

4.37. 3-C-[[[(Benzyloxy)carbonyl]-L-alanyl]aminomethyl]-3-[(carboxymethyl)amino]-3-deoxy-1,2:5,6-di-*O*-isopropylidene-α-D-allofuranose 39

To a solution of compound **20** (1.81 g, 3.60 mmol) in 18 mL of (dioxane/ H_2O , 1:2) was added NaOH (0.43 g, 10.81 mmol). The reaction mixture was heated at 100 °C

overnight. After cooling at room temperature, ZNHCH(CH₃)COOPhNO₂ (1.49 g, 4.32 mmol) was added slowly and stirred for 1 h. After elimination of the solvent, the residue was extracted with EtOAc and a saturated solution of NaHCO₃. The aqueous layer was acidified with HCl 1 M until pH 4 then extracted with EtOAc. The organic layer was separated, dried over Na₂SO₄, filtered, and the solvent eliminated under vacuum. After flash chromatography (EtOAc/MeOH/CH₃COOH, 90:9:1), compound 39 (0.97 g, 49%) was isolated as a solid; mp = $108-111 \,^{\circ}\text{C}$, $[\alpha]_D^{20} = +20$ (c 0.11, CHCl₃); IR (ATR): v 2989, 2899, 1722, 1678, 1515, 1383, 1249, 1164, 1073, 1027 cm⁻¹; ¹H RMN (CDCl₃) δ 8.84 (s, 1H, NH), 7.33 (m, 5H, Ph), 6.35 (m, 2H, NH), 5.87 (m, 1H, H-1, J_{1,2} 3.1 Hz), 5.11 (d, 1H, H', $CH_{2(Z)}$, $J_{H',H''}$ 11.9 Hz), 5.02 (d, 1H, H'', $CH_{2(Z)}$), 4.58 (d, 1H, H-2), 4.25 (m, 2H, H-6a, CH), 4.13–3.92 (m, 5H, H-4, H-5, H-6b, H-a, H- α), 3.72 (d, 1H, H-b, CH₂COOH, J_{Ha,Hb} 15.7 Hz), 3.64 (d, 1H, H-β, $J_{\text{H}\alpha,\text{H}\beta}$ 12.6 Hz), 1.55 (s, 3H, CH₃), 1.44 (s, 3H, CH₃), 1.34 (s, 6H, CH₃, CH_{3(ala)}, $J_{\text{CH,CH}_3}$ 7.0 Hz), 1.27 (s, 3H, CH₃); ¹³C NMR (CDCl₃) δ 175.1 (C=O), 172.5 (C=O), 156.5 (C=O), 136.6 (C_{ipso}), 128.9, 128.6, 128.3 (phenyl), 113.9 (CH₃CCH₃), 110.9 (CH₃CCH₃), 104.2 (C-1), 81.7 (C-2), 81.1 (C-4), 72.6 (C-5), 69.2 (C-6, C-3), 67.2 $(CH_{2(Z)})$, 51.2 (CH), 46.7 $(CH_{2(a,b)})$, 37.7 $(CH_{2(\alpha,\beta)})$, 26.9 (CH_3) , 26.5 $(2 \times CH_3)$, 25.3 (CH_3) , 18.9 $(CH_{3(ala)})$; MS (ES) $[M+Na]^+$ 574.4, $[M+K]^+$ 590.4.

4.38. 3-C-[[[(Benzyloxy)carbonyl]-L-isoleucyl]aminomethyl]-3-[(carboxymethyl)amino]-3-deoxy-1,2:5,6-di-*O*-isopropylidene-α-D-allofuranose 40

To a solution of compound 20 (1.81 g, 3.60 mmol) in 18 mL of (dioxane/H₂O, 1:2) was added NaOH (0.43 g, 10.81 mmol). The reaction mixture was heated at 100 °C After cooling at room temperature, ZNHCH(CH₃)COOPhNO₂ (1.49 g, 4.32 mmol) was added slowly and stirred for 1 h. After elimination of the solvent, the residue was extracted with EtOAc and a saturated solution of NaHCO₃. The aqueous layer was acidified with HCl 1 M until pH 4 then extracted with EtOAc. The organic layer was separated, dried over Na₂SO₄, filtered, and the solvent eliminated under vacuum. After flash chromatography (EtOAc/MeOH/CH₃COOH, 90:9:1), compound 40 (0.97 g, 49%) was isolated as a solid; mp = 92–95 °C, $[\alpha]_D^{20} = +27$ (c 0.15, CHCl₃); IR (ATR): v 1716, 1688, 1528, 1379, 1257, 1218, 1165, 1071, 1026 cm⁻¹; ¹H NMR (CDCl₃) δ 8.74 (s, 1H, NH_{(CH_{2 α , β)}), 7.33 (m, 5H, Ph), 6.40} (m, 1H, NH_(leu)), 5.90 (m, 1H, H-1, $J_{1,2}$ 3.1 Hz), 5.68 (d, 1H, NH, $J_{\text{NH,CH}}$ 7.0 Hz), 5.08 (d, 1H, H', $\text{CH}_{2(Z)}$, $J_{\text{H',H''}}$ 12.4 Hz), 4.98 (d, 1H, H", $CH_{2(Z)}$), 4.57 (d, 1H, H-2), 4.28 (m, 3H, H-6a, H-6b, CH), 4.00 (m, 4H, H-4, H-5, H-a, H- α), 3.71 (d, 1H, H-b, C H_2 COOH, $J_{Ha,Hb}$ 16.2 Hz), 3.38 (d, 1H, H-β, $J_{\text{H}\alpha,\text{H}\beta}$ 12.5 Hz), 1.64 (m, 3H, CH_{2(leu)}, CH_{(CH₃)2}, $J_{\text{CH,CH}_3}$ 6.0 Hz), 1.53 (s, 3H, CH₃), 1.41 (s, 3H, CH₃), 1.27 (s, 3H, CH₃), 1.21 (s, 3H, CH₃), 0.94 (d, 6H, CH_{3(leu)}); ¹³C NMR (CDCl₃) δ 175.0 (C=O), 172.8 (C=O), 156.7 (C=O), 136.6 (C_{ipso}), 128.9, 128.5, 128.2 (phanyl) 113.7 (CH, CCH₃) 110.8 (CH₂-CCH₃) 128.3 (phenyl), 113.7 (CH₃CCH₃), 110.8 (CH₃CCH₃), 104.3 (C-1), 81.8 (C-2), 81.3 (C-4), 72.8 (C-5), 69.2 (C-3), 69.1 (C-6), 67.3 (CH_{2(Z)}), 54.3 (CH), 46.7 (CH_{2(a,b)}), 41.8 $(CH_{2(leu)})$, 38.0 $(CH_{2(\alpha,\beta)})$, 26.9 (CH_3) , 26.5 $(2 \times CH_3)$,

25.4 (CH₃), 25.1 (CH), 23.4 (CH_{3(leu)}), 22.4 (CH_{3(leu)}); HRMS: calcd [M+Na]⁺ 616.2846; found, 616.2827. Anal. Calcd for $C_{29}H_{43}N_3O_{10}$ (593.29 g/mol): C, 58.67; H, 7.30; N, 7.08. Found: C, 58.54; H, 7.25; N, 7.20.

4.39. 3-C-[[[(Benzyloxy)carbonyl]-L-phenylalanyl]aminomethyl]-3-[(carboxymethyl)amino]-3-deoxy-1,2:5,6-di-O-isopropylidene- α -D-allofuranose 41

To a solution of compound 20 (0.83 g, 2.52 mmol) in 30 mL of (dioxane/H₂O, 1:1) was added NaOH (0.30 g, 7.56 mmol). The reaction mixture was heated at 100 °C overnight. After cooling at room temperature, ZNH-CH(CH₂Ph)COOPhNO₂ (2.12 g, 5.04 mmol) was added slowly and stirred for 1 h. After elimination of the solvent, the residue was extracted with EtOAc and a saturated solution of NaHCO₃. The aqueous layer was acidified with HCl 1 M until pH 4 then extracted with EtOAc. The organic layer was separated, dried over Na₂SO₄, filtered, and the solvent eliminated under vacuum. After flash chromatography (EtOAc/MeOH/CH₃COOH, 90:9:1), compound 41 (0.69 g, 44%) was isolated as a solid; mp = 92–93 °C, $[\alpha]_{\rm D}^{20} = +21$ (c 0.12, CHCl₃); IR (ATR): v 2979, 1720, 1682, 1523, 1383, 1227, 1165, 1073, 1027 cm⁻¹; ¹H NMR (CDCl₃) δ 7.30 (m, 10H, phenyl), 5.78 (m, 2H, NH_(CH_{2αB}), H-1, $J_{1,2}$ 3.0 Hz), 5.61 (d, 1H, NH, J_{NHCH} 6.9 Hz), 5.06 (dd, 2H, $CH_{2(Z)}$, $J_{H',H''}$ 6.9 Hz), 4.45 (m, 2H, H-2, CH, $J_{CH,Hc}$ 6.4 Hz, $J_{CH,Hd}$ 7.9 Hz), 4.16 (dd, 1H, H-6a, $J_{6a,5}$ 5.2 Hz), 3.80–4.02 (m, 5H, H-4, H-5, H-a, $NH_{(CH_{2a,b})}$, H-6b, $J_{6a,6b}$ 10.9 Hz), 3.61 (d, 1H, H-b, C H_2 COOH, $J_{Ha,Hb}$ 11.7 Hz), 3.35 (d, 1H, H- α , $J_{H\alpha,H\beta}$ 8.2 Hz), 3.14 (m, 2H, H- β , H-c, $J_{Hc,Hd}$ 13.8 Hz), 3.00 (dd, 1H, H-d), 1.49 (s, 3H, CH₃), 1.44 (s, 3H, CH₃), 1.33 (s, 3H, CH₃), 1.16 (s, 3H, CH₃); 13 C NMR (CDCl₃) δ 173.2 (C=O), 172.8 (C=O), 156.4 (C=O), 136.7, 136.5 $(2 \times C_{inso})$, 129.7, 129.0, 128.9, 128.5, 128.3, 127.4 (10C, phenyl), 113.6 (CH₃CCH₃), 110.8 (CH₃CCH₃), 104.2 (C-1), 82.0 (C-2), 81.6 (C-4), 72.8 (C-5), 69.1 (C-6), 68.8 (C-3), 67.3 $(CH_{2(Z)})$, 58.8 (CH), 46.4 ($CH_{2(a,b)}$), 38.6 ($CH_{2(c,d)}$), 38.2 $(CH_{2(\alpha,\beta)})$, 26.9 (CH_3) , 26. $(2 \times CH_3)$, 25.4 (CH_3) ; HRMS: calcd [M+Na]⁺ 650.2690; found, 650.2708. Anal. Calcd for C₃₂H₄₁N₃O₁₀ (627.28 g/mol): C, 61.23; H, 6.58; N, 6.69. Found: C, 61.15; H, 6.81; N, 6.74.

4.40. 3-C-[[[(Benzyloxy)carbonyl]glycyl]aminomethyl]-3-deoxy-1,2:5,6-di-O-isopropylidene-3-[[[(1S)-(methoxycarbonyl)ethyl]amino]carboxy]methylamino]- α -D-allofuranose 42

To a solution of compound **39** (2.92 g, 5.44 mmol) and L-Ala-OMe (1.52 g, 10.9 mmol) in CH₃CN/DMF (30 mL, 1:1) were added *N*-hydroxysuccinimide (1.25 g, 10.9 mmol) and TEA (1.53 mL, 10.9 mmol). After cooling at -10 °C under argon, DCC (2.25 g, 10.9 mmol) was added and the reaction mixture was stirred at room temperature overnight. After extraction with EtOAc and water, the organic layer was successively washed with a saturated solution of NaHCO₃ and water. The organic phase was separated, dried over Na₂SO₄, filtered, and evaporated. After flash chromatography (EtOAc) compound **42** (2.28 g, 67%) was isolated as a slight yellow syrup; $[\alpha]_{20}^{20} = +7.0$ (*c* 0.10, CHCl₃); IR (ATR): ν 2988, 2901, 1726, 1664, 1525, 1455,

1375, 1217, 1167, 877, 844 cm⁻¹; 1 H NMR (CDCl₃) δ 7.71 (s, 1H, NH), 7.34 (m, 5H, phenyl), 7.19 (s, 1H, $NH_{CH_{2(\alpha,\beta)}}$), 5.80 (s, 1H, $NH_{CH_{2(\alpha,\beta)}}$), 5.77 (d, 1H, H-1, $J_{1,2}$ 3.5 Hz), 5.10 (dd, 2H, $CH_{2(Z)}$, $J_{H',H''}$ 12.3 Hz), 4.60 (q, 1H, CH, J_{CH,NH} 7.5 Hz), 4.30 (d, 1H, H-2), 4.15 (dd, 1H, H-6a, $J_{6a.5}$ 5.9 Hz), 3.98–3.88 (m, 4H, H-6b, H-5, CH_{2(c,d)}), 3.74 (s, 3H, CH_3), 3.72 (m, 2H, H-4, $H-\alpha$), 3.60 (d, 1H, $H-\alpha$), J_{HaHb} 17.4 Hz), 3.45 (d, 1H, H-b), 3.22 (d, 1H, H- β , $J_{\text{H}\alpha,\text{H}\beta}$ 13.2 Hz, $J_{\rm H\beta,NH}$ 3.2 Hz), 2.35 (s, 1H, $NH_{\rm CH_{2(a,b)}}$), 1.55 (s, 3H, CH₃), 1.45 (s, 3H, CH₃), 1.40 (d, 3H, CH₃, $J_{\rm CH,CH_3}$ 7.5 Hz), 1.35 (s, 3H, CH₃), 1.31 (s, 3H, CH₃); ¹³C NMR $(CDCl_3)$ δ 174.9 (C=O), 172.3 (C=O), 170.4 (C=O), 156.9 (C=O), 136.6 (C_{ipso}), 128.9, 128.6, 128.5 (5C, phenyl), 112.9 (CH₃CCH₃), 110.5 (CH₃CCH₃), 103.8 (C-1), 83.6 (C-2), 83.4 (C-4), 73.2 (C-5), 69.4 (C-6), 68.0 (C-3), 67.5 (CH_{2(Z)}), 53.1 (OMe), 47.9 (CH), 46.8 (CH_{2(a,b)}), 44.8 (CH_{2(c,d)}), 38.1 (CH_{2(α , β)), 27.3 (CH₃), 26.9 (CH₃),} 26.8 (CH₃), 25.6 (CH₃), 18.5 (CH_{3(ala)}); HRMS: calcd [M+Na]⁺ 645.2748; found, 645.2760. Anal. Calcd for C₂₉H₄₂N₄O₁₁ (622.09 g/mol): C, 55.94; H, 6.80; N, 9.00. Found: C, 55.79; H, 6.84; N, 8.93.

4.41. [1*S*,3*R*,4*R*,5*S*,10*S*]-1-[(4*R*)(2,2-Dimethyl-[1,3]dioxolan-4-yl)]-3,4-*O*-isopropylidene-10-methyl-2-oxa-6,9,12,15-tetraaza-spiro[4.11]hexadecane-8,11,14-trione 44

Compound **42** (169 mg, 0.30 mmol) and K₂CO₃ (46 mg, 0.33 mmol) were solubilized in 4 mL of a solution of MeOH/H₂O (9:1) and stirred at room temperature. After neutralization with resin IRA-120 (pH 6), the reaction mixture was filtered and the solvent removed under vacuo. To the crude material solubilized in EtOAc (3.5 mL) and EtOH (2 mL) were added 16 mg of Pd/C (10%) and stirred under hydrogen overnight. After filtration through a Celite pad and removal of the solvent, compound 43 was obtained quantitatively and used in the next step without further purification. To a solution of crude compound 43 (0.81 g, 1.70 mmol) in DMF (438 mL) at 0 °C under argon were introduced TEA (0.48 mL, 3.40 mmol) and DPPA (0.44 mL, 2.00 mmol). After 1 night, the solvent was eliminated and the residue extracted with EtOAc and a saturated solution of NaCl. After separation, the organic layer was dried over Na₂SO₄, filtered, and concentrated. After flash chromatography (EtOAc), compound 44 (0.43 g, 56%) was isolated as a white solid; mp = 143–146 °C, $[\alpha]_D^{20} = -13.0$ (c 0.15, CHCl₃); IR (ATR): ν 2987, 1666, 1528, 1374, 1216, 1070, 1013, 842 cm⁻¹; ¹H NMR (DMSO- D_6) δ 7.48 (s, 1H, NH_{CH_{2(c,d)}}), 7.20 (d, 1H, NH_(ala), $J_{\text{CH,NH}}$ 8.9 Hz), 6.39 (d, 1H, NH_{CH_{2(\alpha,\beta)}}, $J_{\text{H}\alpha,\text{NH}}$ 6.7 Hz), 5.67 (d, 1H, H-1, $J_{1,2}$ 3.5 Hz), 4.63 (m, 1H, CH), 4.32 (d, 2H, H-2, H-c, $J_{\text{Hc,Hd}}$ 13.8 Hz), 4.09 (m, 1H, H-5, $J_{6a,5}$ 6.4 Hz), 3.94 (dd, 1H, H-6a, J_{6a,6b} 7.9 Hz), 3.83 (dd, 1H, H-6b, $J_{6b,5}$ 5.0 Hz), 3.66 (d, 1H, H-4, $J_{4,5}$ 9.1 Hz), 3.50 (m, 3H, H-a, H-d, H- α), 3.44 (d, 1H, H-b, $J_{\text{Ha.Hb}}$ 7.0 Hz), 3.09 (d, 1H, H- β , $J_{H\alpha,H\beta}$ 14.2 Hz), 2.60 (s, large, 1H, NH_{CH_{2(a,b)}}), 1.51 (s, 3H, CH₃), 1.38 (s, 3H, CH₃), 1.34 (d, 3H, CH₃, $J_{\text{CH,CH}_3}$, 7.8 Hz), 1.32 (s, 3H, CH₃), 1.29 (s, 3H, CH₃); ¹³C RMN (DMSO- d_6) δ 175.9 (C=O), 172.8 170.9 (C=O), 113.1 (CH_3CCH_3), 110.3 (CH₃CCH₃), 104.0 (C-1), 84.3 (C-4), 82.7 (C-2), 73.0 (C-5), 69.3 (C-6), 67.2 (C-3), 49.9 (CH), 47.4 (CH_{2(a,b)}), 44.7 $(CH_{2(c,d)})$, 39.8 $(CH_{2(\alpha,\beta)})$, 27.3 (CH_3) , 27.0 (CH_3) , 26.7

(CH₃), 25.5 (CH₃), 14.9 (CH_{3(ala)}); HRMS: calcd [M+Na]⁺ 479.2118; found, 479.2130. Anal. Calcd for $C_{20}H_{32}N_4O_8$ (456.22 g/mol): C, 52.62; H, 7.07; N, 12.27. Found: C, 52.55; H, 7.07; N, 11.98.

4.42. 3-*C*-[[[(Benzyloxy)carbonyl]glycyl]aminomethyl]-3-[(carboxymethyl)amino]-3-deoxy-D-allopyranose 45

Compound 38 (0.51 g, 9.55 mmol) was solubilized in 6 mL of a solution of TFA/H₂O (9:1) and stirred at room temperature. After one night, the solvent was removed under reduced pressure, and the residue was co-evaporated successively with MeOH and toluene. Crystallization in diethyl ether gave after filtration compound 45 (0.44 g, 100%) as a white solid; mp = 200–203 °C; IR (ATR): ν 1725, 1660, 1530, 1296, 1232, 1166 cm⁻¹; **45** α : ¹³C NMR (DMSO- d_6) δ 172.2 (C=O), 168.4 (C=O), 157.4 (C=O), 137.7 (Cq), 129.2–127.3 (phenyl), 92.7 (C-1), 68.8 (C-2), 67.6 (C-4), 66.5 (CH₂(Z)), 65.9 (C-5), 65.3 (C-3), 61.7 (C-6), 44.6 (CH_{2(a,b)}), 41.2 (CH_{2(c,d)}), 37.9 (CH_{2(α , β)). **45\beta**: ¹³C NMR (DMSO- d_6) δ 172.2 (C=O), 170.7 (C=O),} 157.4 (C=O), 137.7 (Cq), 129.2–127.3 (phenyl), 92.7 (C-1), 69.0 (C-2), 67.9 (C-4), 66.5 (CH₂(Z)), 66.2 (C-5), 65.5 (C-3), 61.7 (C-6), 45.5 $(CH_{2(a,b)})$, 41.2 $(CH_{2(c,d)})$, 38.4 $(CH_{2(\alpha,\beta)})$; MS (ES) [M-H] -456,4. Anal. Calcd for C₁₉H₂₇N₃O₁₀ (457.17 g/mol): C, 49.89; H, 5.95; N, 9.19. Found: C, 49.71; H, 5.88; N, 8.99.

4.43. 3-C-[[[(Benzyloxy)carbonyl]glycyl]aminomethyl]-3-deoxy-3-[[[[1-(methoxycarbonyl)ethyl]amino]carboxy-methyl]amino]- α -D-allopyranose 46

Compound 42 (0.40 g, 6.43 mmol) was solubilized in 10 mL of a solution of TFA/H₂O (9:1) and stirred at room temperature. After one night, the solvent was removed under reduced pressure, and the residue was co-evaporated successively with MeOH and toluene. Crystallization in diethyl ether led after filtration to compound **46** (0.32 g, 92%) as a white solid; mp = 102-104 °C, $[\alpha]_D^{20} = +21$ (c 0.10, H₂O); IR (ATR): ν 3391, 3207, 1672, 1540, 1454, 1201, 1138, 1052 cm⁻¹; ¹H NMR (D₂O) δ 7.32 (m, 5H, Ph), 5.18 (d, 1H, H-1, $J_{1,2}$ 2.2 Hz), 5.03 (s, 2H, $CH_2(Z)$), 4.36 (q, 1H, CH, $J_{\text{CH,CH}}$, 7.3 Hz), 4.15 (m, 2H, $CH_{2(a,b)}$), 3.90 (d, 1H, H-2), 3.75 (m, 4H, $CH_{2(c,d)}$, $CH_{2(\alpha,\beta)}$), 3.70 (m, 4H, $2 \times \text{H-6}$, H-5, H-4), 3.64 (s, 3H, OCH₃), 1.31 (d, 3H, CH_{3(ala)}); ¹³C NMR (D₂O) δ 174.9 (C=O), 173.4 (C=O), 166.8 (C=O), 158.4 (C=O), 136.9 (C_{ipso}), 129.1, 128.8, 128.1 (phenyl), 92.1 (C-1), 67.7 (CH_{2(Z)}), 67.6 (C-2), 66.6 (C-4), 66.1 (C-3), 64.8 (C-5), 60.8 (C-6), 53.4 (OMe), 49.4 (CH), 45.1 (CH_{2(a,b)}), 44.1 (CH_{2(c,d)}), 37.6 $(CH_{2(\alpha,\beta)})$, 16.3 $(CH_{3(ala)})$; HRMS: calcd $[M+H]^+$ 543.2302; found, 543.228. Anal. Calcd for $C_{23}H_{34}N_4O_{11}$ (542.22 g/mol): C, 50.92; H, 6.32; N, 10.33. Found: C, 50.89; H, 6.15; N, 10.21.

4.44. 3-Deoxy-3-[[[[1-(carboxy)ethyl]amino]carboxy-methyl]amino]-3-C-[[[glycyl]amino]methyl]- α -D-allopyranose. Trifluoroactetate 47

Compound 42 (169 mg, 0.30 mmol) and K_2CO_3 (46 mg, 0.33 mmol) were solubilized in 4 mL of a solution of

MeOH/H₂O (9:1) and stirred at room temperature. After neutralization with resin IRA-120 (pH 6), the reaction mixture was filtered and the solvent removed under vacuo. To the crude material solubilized in EtOAc (3.5 mL) and EtOH (2 mL) were added 16 mg of Pd/C (10%) and stirred under hydrogen overnight. After filtration through a Celite pad and removal of the solvent, compound 44 was obtained quantitatively and used in the next step without further purification. The crude compound 44 (0.40 g, 1.26 mmol) was solubilized in 6 mL of a solution of TFA/H₂O (9:1) and stirred at room temperature. After one night, the solvent was removed under reduced pressure. The residue was co-evaporated successively with MeOH and toluene. Crystallization in diethyl ether gave after filtration compound 47 (0.59 g, 92%) as a white solid; mp = 100–103 °C, $[\alpha]_D^{20}$ = +29 (c 0.25; H₂O); IR (ATR): ν 3394, 1670, 1556, 1434, 1198, 1135, 839, 800, 723 cm⁻¹; ¹H NMR (D₂O) δ 5.05 (d, 1H, H-1, $J_{1,2}$ 2.3 Hz), 4.36 (q, 1H, CH_{ala} , J_{CH,CH_3} 7.2Hz), 4.05 (d, 1H, H-a, $CH_{2(a,b)}$ $J_{\text{Ha,Hb}}$ 15.7 Hz), 3.99 (d, 1H, H-b), 3.90 (d, 1H, H-2), 3.73 (d, 1H, H- α , CH_{2(α , β)}, $J_{H\alpha,H\beta}$ 8.9 Hz), 3.62–3.50 (m, 6H, H-4, H-5, H-β, H-6a, $CH_{2(c,d)}$), 3.46 (m, 1H, H-6b, $J_{6a,6b}$ 8.5Hz), 1.16 (d, 3H, $CH_{3(ala)}$); ¹³C NMR (D₂O) δ 176.0 (C=O), 168.7 (C=O), 166.6 (C=O), 163.3, 162.8, 162.4, 161.9 (CF₃COO⁻), 122.1, 118.2, 114.4, 110.5 (CF₃COO⁻), 92.0 (C-1), 67.6 (C-2), 66.0 (C-4, C-3), 64.3 (C-5), 60.6 (C-6), 49.2 (CH), 44.9 (CH_{2(a,b)}), 40.7 (CH_{2(c,d)}), 37.0 $(CH_{2(\alpha,\beta)})$, 16.2 $(CH_{3(ala)})$; HRMS: calcd for $C_{14}H_{27}N_4O_9[M+H]^+$ 395.1778; found, 395.1768.

4.45. [(1*R*,2*R*,4*S*,5*S*,11*S*)]-1,2,5-Trihydroxy-4-hydroxy-methyl-11-methyl-3-oxa-7,10,13,16-tetraaza-spiro[5.11]heptadecane-9,12,15-trione 48

Compound 44 (0.118 g, 0.26 mmol) was solubilized in 2 mL of a solution of TFA/H₂O (9:1) and stirred at room temperature. After 48 h, the solvent was removed under repressure. The residue was co-evaporated successively with MeOH and toluene. Crystallization in diethyl ether led after filtration to compound 48 (92 mg, 94%) as a white solid; mp = 204–207 $^{\circ}$ C, $[\alpha]_{D}^{20} = +76$ (c 0.10, H₂O); IR (ATR): v 3391, 3207, 1670, 1540, 1290, 1138 cm⁻¹; ¹H NMR (D₂O) δ 5.27 (d, 1H, H-1, $J_{1,2}$ 2.3 Hz), 4.90 (q, 1H, CH_{ala}, J_{CH,CH₃} 6.3 Hz), 4.05 (d, 1H, H-a, $CH_{2(a,b)}$, $J_{Ha,Hb}$ 16.8 Hz), 3.92 (m, 2H, H-2, H-4, $J_{4,5}$ 9.9 Hz), 3.78 (m, 4H, $CH_{2(c,d)}$, H-6a, H-6b), 3.69 (d, H-b, CH_{2(a,b)}), 3.64 (m, 1H, H-5), 3.10 (d, 1H, H-α, $J_{\alpha,\beta}$ 15.6 Hz), 3.01 (d, 1H, H-β), 1.13 (d, 3H, CH_{3(ala)}); ¹³C NMR (D₂O) δ 175.3 (C=O), 172.0 (C=O), 165.9 (C=O), 91.9 (C-1), 69.5 (C-2), 68.2 (C-4), 66.9 (C-3), 65.9 (C-5), 60.4 (C-6), 45.9 (CH), 44.9 (CH_{2(a,b)}), 44.2 (CH_{2(c,d)}), 41.2 $(CH_{2(\alpha,\beta)})$, 157 $(CH_{3(ala)})$; MS (ES) $[M+Na]^{+}$ 399.4, $[M+K]^{+}$ 415.3.

Acknowledgments

H.D. thanks the Conseil Régional de Picardie for a fellowship. D.P. thanks the Conseil Régional de Picardie, the CNRS and the Ministère de la Recherche for financial support.

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